ALLIANCE
DOOR PRODUCTS

FIBERGLASS & STEEL

IN-STOCK ALLIANCE DOOR SYSTEMS

ALLIANCE DOOR PRODUCTS

The ALLIANCE DOOR PRODUCTS Promise

ALLIANCE DOOR PRODUCTS is dedicated to the complete satisfaction of our customers with our products, materials, integrity and customer service. All of our personnel, resources, warehousing and trucking are dedicated to this endeavor.

Who we are

With our headquarters and first distribution located in Lynden, WA, ALLIANCE DOOR PRODUCTS grew to include distinct branches in **Seattle, Spokane** and **Portland**, as well as 4 distributions in Canada.

This unique and powerful *alliance* of separate but related people, products and services formed the basis for the company and also provided the name.

One of ALLIANCE DOOR PRODUCTS' key reasons for success are our local, highly qualified door professionals that implement their vast knowledge and expertise to grow each branch to best serve the needs of the regional door and millwork trade. Their dedication in addition to the strength each branch draws from the larger company results in logical inter-connectedness and healthy cross-currents of product knowledge, best practices, customers and markets.

ALLIANCE DOOR PRODUCTS' Fiberglass and Steel doors by JELD-WEN® offer the broadest and widest range of beautiful exterior fiberglass and steel doors to help build door systems to suit any architectural style, climate and budget in the Pacific Northwest. These low-maintenance, worry-free exterior doors meet or exceed performance standards. Our unmatched service, custom order and machining capabilities, and flexibility to respond to customer needs make ALLIANCE DOOR PRODUCTS your ideal Partner for any building project.

At Alliance Door Products,
we are true door and millwork people
and we speak your language.

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ALLIANCE DOOR SYSTEMS | FIBERGLASS | STEEL

Alliance Exterior Door Systems offer many qualities that make them a beautiful choice. They're enduring. They're energy efficient. And they're low-maintenance. Options like decorative glass or blinds between the glass offer everyday beauty and convenience. Add sidelites or a transom to create a unique entry door system.

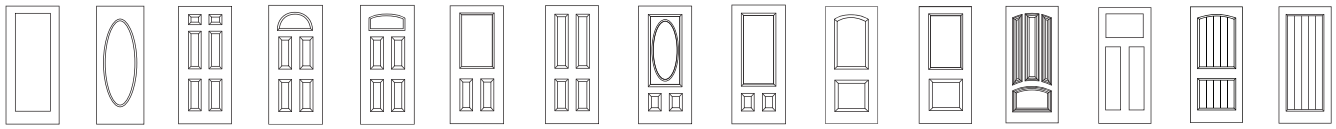
1 | Determine Architectural Building Style

Matching your door design to the architecture of your home can help you achieve the look you desire.

2 | Choose System Configuration

Single Door | Single Door with Sidelite | Single Door with two Sidelites | Single Door with Transom | Single Door with Sidelites and Transom | Double Doors | Double Doors with Sidelites

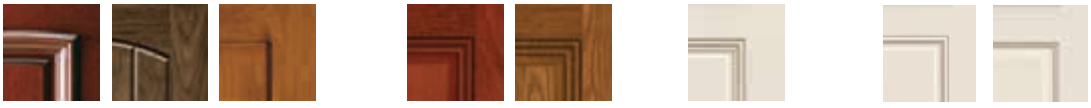
3 | Choose Door Panel Style



Full View | Full Oval | 6-Panel | Sunburst | Camber Top | 1/2 View | 4-Panel | 3/4 Oval | 3/4 View 2-Panel | 2-Panel Arch Top | 1/2 View 1-Panel | 4-Panel Bottom Arch | Craftsman | 2-Panel Plank Arch Top | 1-Panel Plank

4 | Choose Door Type

Choose a Fiberglass door for the beauty of wood without the upkeep or Steel doors for their affordability.



Architectural: Mahogany, Walnut, Fir
Design-Pro: Mahogany, Oak
Smooth-Pro: Smooth
Steel: Contours™, Gladiator®

5 | Choose Doorglass

Enhance curb appeal and brighten your entryway with glass. Choose from decorative, Low-E, clear, direct glazed, with grilles and blinds. A variety of caming options and privacy levels are available to suit your taste and style.

6 | Choose Alliance Door System Components

Alliance Door Products offers high quality systems that are designed to withstand the elements, enhance the curb appeal of your home and give you peace of mind.

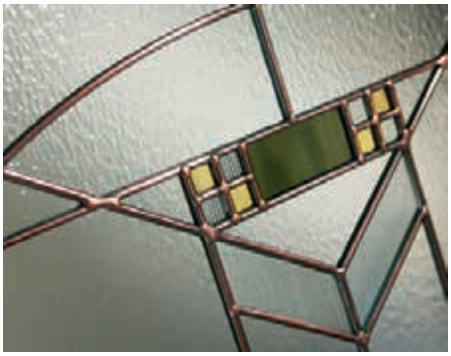
7 | Choose A Finish

Bring out the beauty of your fiberglass door system with one of our standard premium stains and paints.

ARCHITECTURAL COLLECTION

The Architectural Collection provides strikingly realistic woodgrains for stunning beauty. Our exclusive fiberglass technology, reserved only for our Architectural Collection, delivers a combination of incredible stainability, energy performance, protection and durability with each architecturally inspired design. These special order doors are available in Fir, Walnut and Mahogany.

Please contact your Alliance Door Products Representative for more information.



BAUHAUS COLLECTION

Building styles are increasingly more contemporary and modern and our desire to express our uniqueness and individuality can be seen in our homes and the spaces we create around us. Whether that is expressed in color choices, design or function, we have a door that will meet your needs and your style.

Modern design focuses on structural simplicity, order and functionality — monochromatic walls, basic materials and clean architectural lines are the foundation. This style includes minimalist and Bauhaus influences, as well as grid-like patterns. The clean lines of the square glass surrounds of our Bauhaus Collection is a perfect match for contemporary and modern designs.

Available in 5 sizes and 3 glass textures. See page 58 for door designs and size availability.

CONTEMPORARY DESIGN

The Contemporary design style is really comprised of a range of styles that emerged in the latter half of the 20th century. The style is softer with more rounded lines and shapes compared to the strong lines and patterns seen in modern design.

Due to the nature of the contemporary style, this style promotes individuality and can include a wide variety of design choices, including neutral, tone-in-tone color palettes with muted to bold color and design accents.

Shapes are clean without embellishments, smooth surfaces and streamlined outlines. These design elements can be found in many of our door designs, like our flush glaze products, contemporary decorative glass designs and satin nickel or chrome caming and hardware options.

CRAFTSMAN DESIGNS

The essence of Craftsman architectural design is the use of natural materials and a flow influenced by the site and environment in which it is built. The homes are built by craftsmen and known for their handcrafted quality. Our Craftsman exterior fiberglass doors follow this tradition and reflect these high quality standards.

Craftsman doorglass are artful creations and elevate your front door to the jewel of your home.

DIRECT GLAZED DECORATIVE DOORGLASS

If you are looking for the authentic wood look, direct glazed doors are the perfect choice. The look of these doors most closely resembles traditional wood door glazing techniques. They offer a wider viewing area and do not have a window frame to hold them in the door.

For more information please see pages 61 of this brochure or contact your sales representative.

Direct glazed doors are available with stunning decorative glass options or clear glass. Simulated divided lites are also available.

DESIGN-PRO FIBERGLASS DOOR COLLECTION | MAHOGANY | OAK

All Design-Pro doors are crafted to resemble natural wood graining. High definition panels with wider profiles provide more depth and authenticity than traditional fiberglass doors. Registration lines between the stiles and rails complete the look of a real wood door. All Design-Pro Series doors are constructed with aesthetics, energy efficiency and low maintenance in mind.

Design-Pro Mahogany

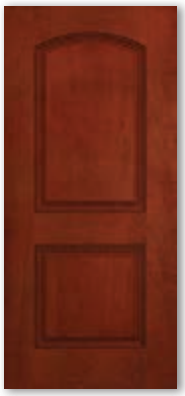
Design-Pro Oak

Design-Pro Fiberglass doors feature the beautiful appearance of Mahogany and Oak woodgrains.

DESIGN-PRO PANEL DOORS | MAHOGANY WOODGRAIN

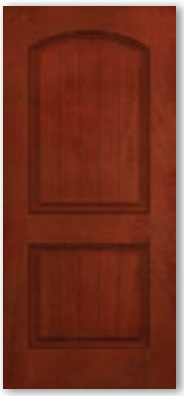
6-Panel

Door	2'8"	3'0"
DM-60	•	•



2-Panel Arch Top

Door	2'8"	3'0"
DM-20	•	•



2-Panel Plank Arch Top

Door	3'0"
DM-24	•

3-Panel 3/4 Top

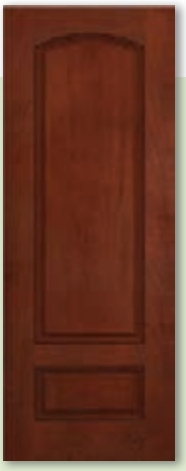
Door	2'8"	3'0"
DM-30	•	•

6-Panel - 8'0"

Door	3'0"
DM8-60	•

2-Panel Arch Top - 8'0"

Door	3'0"
DM8-20	•



2-Panel 3/4 Arch Top - 8'0"

Door	3'0"
DM8-26	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

DESIGN-PRO PANEL DOORS | OAK WOODGRAIN

Flush

Door	2'6"	2'8"	3'0"
DO-100	•	•	•

6-Panel

Door	2'6"	2'8"	3'0"
DO-60	•	•	•

3-Panel 3/4 Top

Door	2'8"	3'0"
DO-30	•	•

SMOOTH-PRO DOOR COLLECTION

The Smooth-Pro line offers a complete selection of affordable fiberglass designs and contemporary styles. These doors provide the look of traditional painted wood doors with the added benefits of energy efficiency and a no-dent, low-maintenance surface. Smooth-Pro designs are built with the same high definition panels and wider profiles found in our Design-Pro Series.

Smooth-Pro

Each Smooth-Pro door features a light paint-brush-stroke texture, ready for paint without the need for sanding or scuffing the surface.

SMOOTH-PRO PANEL DOORS | PAINT SURFACE

Flush

Door	2'6"	2'8"	2'10"	3'0"
SP-100	•	•	•	•

6-Panel

Door	2'6"	2'8"	2'10"	3'0"
SP-60	•	•	•	•

Craftsman

Door	2'8"	3'0"
SPC-30	•	•

3-Panel 3/4 Top

Door	2'8"	3'0"
SP-30	•	•

2-Panel Square Top

Door	2'8"	3'0"
SP-21	•	•

2-Panel Arch Top

Door	2'8"	3'0"
SP-20	•	•

2-Panel Plank Arch Top

Door	2'8"	3'0"
SP-24	•	•

Symbol indicates Smooth-Pro 3'0" x 8'0" doors available with a minimum 10" bottom rail to meet ADA 404.2.10 accessibility guidelines. Other door styles may be available. Ask your dealer for details.

6-Panel - 8'0"

Door	3'0"
SP8-60	•

2-Panel Square Top - 8'0"

Door	3'0"
SP8-21	•

2-Panel Arch Top - 8'0"

Door	3'0"
SP8-20	•

2-Panel 3/4 Arch Top - 8'0"

Door	3'0"
SP8-26	•

8'0" SMOOTH-PRO | PAINT SURFACE

STEEL DOOR COLLECTION | CONTOURS™ | GLADIATOR®

CONTOURS premium steel doors feature our exclusive high-definition tiered and ovolo sticking panel profiles in select designs that add curb appeal to most any home style. Optional steel edge construction is available for added durability and fire ratings.

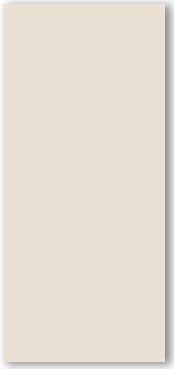
GLADIATOR construction grade s teel doors offer the strength and durability of steel in classic designs that create an attractive front or side entrance. Primed and ready to paint, Gladiator steel doors provide a great value.

Gladiator
Ovolo Sticking

Contours
Tiered Sticking

20-Minute Fire Rated
Contours
Ovolo Sticking

STEEL PANEL DOORS | CONTOURS (CT) | GLADIATOR (GL)



Flush

Door	2'6"	2'8"	2'10"	3'0"
GL-100	•	•	•	•

6-Panel | Ovolo

Door	2'6"	2'8"	2'10"	3'0"
GL-60	•	•	•	•

2-Panel | Tiered

Door	2'8"	3'0"
CT-21	•	•

STEEL PANEL DOORS | 20-MINUTE RATED FIRE DOOR SYSTEMS

Have security and peace of mind that your home and family are protected without compromising your design. Now you can enjoy the details of the Alliance Door System Entry Door Systems in a 20-minute rated door.

Flush | 20-Minute Fire Rated

Door	2'8"	3'0"
ES-100	•	•

6-Panel | Ovolo | 20-Minute Fire Rated

Door	2'8"	3'0"
CT-60	•	•

Oak Park

Patina Caming | pg. 18

Greenfield

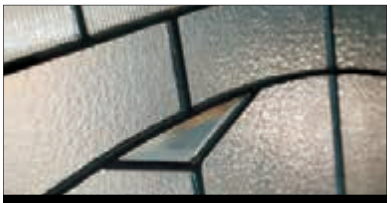
Oil-Rubbed Bronze Caming | pg. 20

Paris

Patina Caming | pg. 23

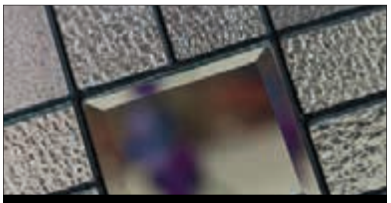
Prairie Bevel

Patina Caming | pg. 26



Topaz

Patina Caming | pg. 27



Monterey

Patina or Satin Nickel Caming | pg. 30

Cadence

Patina Caming | pg. 33

Bristol

Satin Nickel Caming | pg. 36

Grace

Nickel Caming | pg.39

Memoria

Nickel Caming | pg. 42

Nouveau

Patina or Nickel Caming | pg. 45

Radiant Hues

Nickel Caming | pg. 49

Renewed Impressions

Nickel Caming | pg. 52

Simplicity

Grooved | pg. 55

Entropy

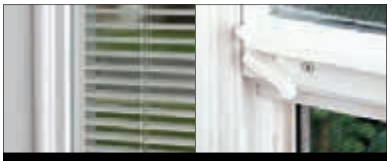
Black Chrome Caming | pg. 57

Bauhaus

pg. 58

Direct Glazed

pg. 61



Clear|Low-E
Simulated Divided Lites
Blinds|Vents

pg. 64

We Know Doorglass

At Alliance Door Products, we know that doorglass makes the door. That is why we chose to partner with a doorglass expert to bring you stunning, high performing doorglass by ODL. ODL's expertise is evident in the quality of handcrafted glass, cut and shaped in a range of styles to match a diversity of homeowner's design preferences in the Pacific Northwest and across the country. The quality of the doorglass construction; two panels of tempered safety glass, insulated for air- and water-tight performance, makes it the perfect choice to complement your Alliance Door System.

Light & Privacy Levels

Each doorglass design varies in the amount of light it transfers and privacy it affords. In order to help you choose, each design has been assigned a numeric privacy level, from a 0 for low-privacy, transparent glass to a 10 for high-privacy, opaque glass. Choose a lower rated glass if you want more light carried through the doorglass or a higher rated glass if you are looking for greater privacy.

Clear Seedy

PRIVACY RATING 2

Olive Soft Wave

PRIVACY RATING 10

Glass Textures

The texture of handcrafted glass adds depth, dimension and contrast to decorative glass designs. This contributes to light and privacy levels of our doorglass which are crafted of one or more of the below glass textures.

Arctic Glass

Bronze Soft Wave Glass

Clear Bevel Glass

Clear Renaissance Glass

Crinkle Glass

Eaton Glass

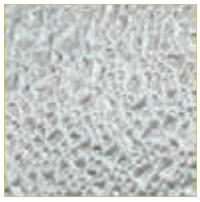
Frosted Glass

Glue Chip Glass

Granite Glass

Grooved Glass

Hammered Glass


Iced Granite Glass

Micro-Cubed Glass

Micro-Granite Glass

Olive Soft Wave Glass

Pale Amber Soft Wave Glass

Ripple Glass

Seedy Glass

Small Hammered Glass

Streamed Glass

Thin Reed Glass

Please Note! Glass Variations

Doorglass textures are not shown at 100% of actual size. Decorative glass is handmade by skilled craftsmen, and it is subject to variation. Each piece of glass is cut and individually positioned into the caming to create the decorative design. In the tradition of decorative glass creation, glass fits into the caming but is not cemented into the caming. Therefore the decorative glass panel is subject to some movement and sound (usually more of a "tinkling" sound); this is not considered a defect.

Finishes

Doorglass finishes, also known as caming, refer to the metal work that joins together the glass elements. Finishes are an important consideration, as they contribute a good deal of the visual style of your doorglass design.

We offer a wide selection of finishes to give homeowners options for matching door hardware, light fixtures, or interior furnishings.

Oil-Rubbed Bronze Caming (ORB)

Patina Caming (PAT)

Black Chrome Caming (BLK)

Nickel Caming (NKL)

Satin Nickel Caming (SAT)

ENERGY EFFICIENCY

Energy efficiency translates into energy savings and comfortable living. Metallic, Low-E coatings on one or more surfaces of the glass will reduce heat flow and help lower heating bills in the winter and air conditioning costs in the summer.

Low-E Doorglass

Proven energy saver - Increased energy efficiency equals increased savings for homeowners.

Reduces Solar Heat Gain

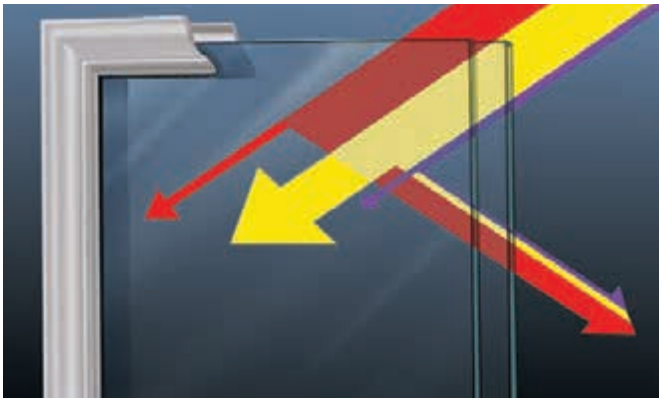
In cold weather, Low-E glass stays warm on the inside, minimizing cold spots and convection currents.

Reduces Condensation

Cold glass and warm, moist indoor air can cause damaging condensation. Low-E glass keeps glass warmer, reducing condensation.

Reduces Fabric Fading

Low-E glass protects fabrics, furniture and carpets from fading by blocking up to 61% of harmful ultra-violet rays.



Low-E Doorglass - How does it work?

Low-E coatings reduce the amount of infra-red light (causes heat build up) and ultra-violet light (causes color fading) passing through the window panes while allowing visible light to pass through with minimal resistance. This works from the exterior to the interior surfaces and the interior to the exterior surfaces, meaning that it will keep the heat out of your home in the summer and inside your home in the winter.

Oak Park (KP)

Glass Textures:

Clear Bevel	Thin Reed
Crinkle	Seedy

Patina Caming (PAT)

PRIVACY RATING

5

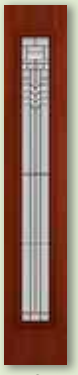
Craftsman

Craftsman

Door	2'8"	3'0"
DMC-866-KP-PAT	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DMC-820-KP-PAT	•	•



Optional Shelf

Craftsman Full View SL

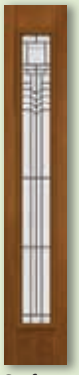
Sidelite	1'0"	1'2"
DMC-819-KP-PAT	•	•

Craftsman

Door	2'8"	3'0"
DOC-866-KP-PAT	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DOC-820-KP-PAT	•	•



Optional Shelf

Craftsman Full View SL

Sidelite	1'0"	1'2"
DOC-819-KP-PAT	•	•

Craftsman

Door	2'8"	3'0"
SPC-866-KP-PAT	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
SPC-820-KP-PAT	•	•

Optional Shelf

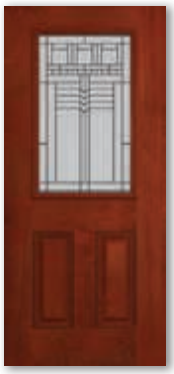
Craftsman Full View SL

Sidelite	1'0"	1'2"
SPC-819-KP-PAT	•	•

Craftsman Design-Pro Mahogany and Smooth-Pro with Oak Park decorative glass design also available as direct glaze.

Please see page 61 of this brochure for more information.

DESIGN-PRO | MAHOGANY WOODGRAIN



1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-KP-PAT	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-KP-PAT	•	•

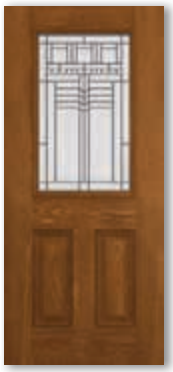
1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-KP-PAT	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-KP-PAT	•	•

DESIGN-PRO | OAK WOODGRAIN



1/2 View 2-Panel

Door	2'6"	2'8"	3'0"
DO-684-KP-PAT	•	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-KP-PAT	•	•

Use color and decorative glass designs to create a unique door system.

SMOOTH-PRO | PAINT SURFACE

1/2 View 2-Panel

Door	2'6"	2'8"	3'0"
SP-684-KP-PAT	•	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-KP-PAT	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-KP-PAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-KP-PAT	•	•

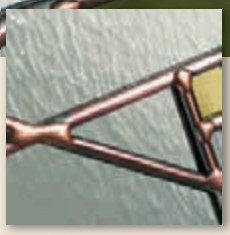
Greenfield (GRF)

Glass Textures:

Thin Reed	Small Hammered
Pale Amber	Olive Soft Wave

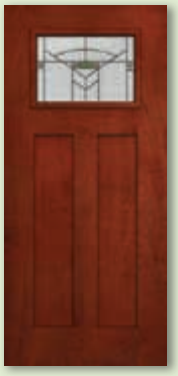
PRIVACY RATING

7



Oil-Rubbed Bronze Caming (ORB)

Craftsman



Craftsman

Door	2'8"	3'0"
DMC-866-GRF-ORB	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DMC-820-GRF-ORB	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DMC-819-GRF-ORB	•	•

Optional Shelf

Craftsman

Door	2'8"	3'0"
DOC-866-GRF-ORB	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DOC-820-GRF-ORB	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DOC-819-GRF-ORB	•	•

Optional Shelf

Craftsman

Door	2'8"	3'0"
SPC-866-GRF-ORB	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
SPC-820-GRF-ORB	•	•

Craftsman Full View SL

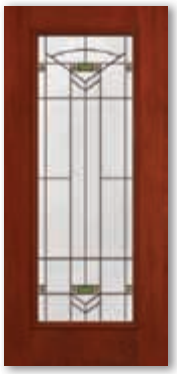
Sidelite	1'0"	1'2"
SPC-819-GRF-ORB	•	•

Optional Shelf

Craftsman Design-Pro Mahogany and Smooth-Pro with Greenfield decorative glass design also available as direct glaze.

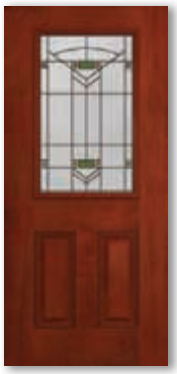
Please see page 61 of this brochure for more information.

DESIGN-PRO | MAHOGANY WOODGRAIN



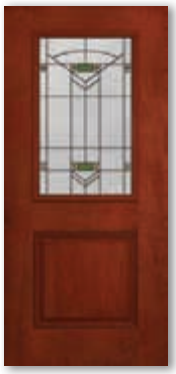
Full View

Door	2'8"	3'0"
DM-686-GRF-ORB	•	•



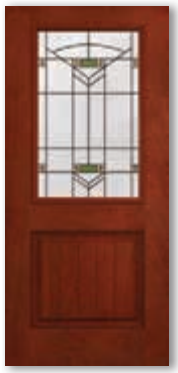
1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-GRF-ORB	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-GRF-ORB	•	•



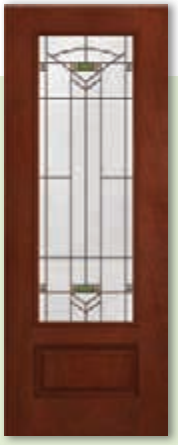
1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-GRF-ORB	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-GRF-ORB	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN



8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-GRF-ORB	•

8'0"- 3/4 View 1-Panel SL

Sidelite	1'0"	1'2"
DM8-422-GRF-ORB	•	•

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-GRF-ORB	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-GRF-ORB	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-GRF-ORB	•	•

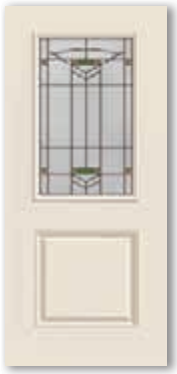
SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-GRF-ORB	•	•

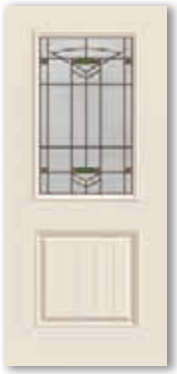
1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-GRF-ORB	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-GRF-ORB	•	•



1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-GRF-ORB	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-GRF-ORB	•	•

8'0" SMOOTH-PRO | PAINT SURFACE

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-GRF-ORB	•

8'0"- 3/4 View 1-Panel SL

Sidelite	1'0"	1'2"
SP8-422-GRF	•	•

Paris (PS)

Glass Textures:
Clear Bevels Arctic
Clear Renaissance

PRIVACY RATING
4

Patina Caming (PAT)

Craftsman

Craftsman

Door	2'8"	3'0"
DMC-866-PS-PAT	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DMC-819-PS-PAT	•	•

Craftsman

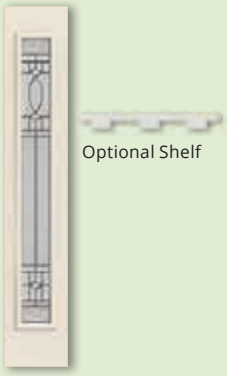
Door	2'8"	3'0"
DOC-866-PS-PAT	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DOC-819-PS-PAT	•	•

Craftsman

Door	2'8"	3'0"
SPC-866-PS-PAT	•	•



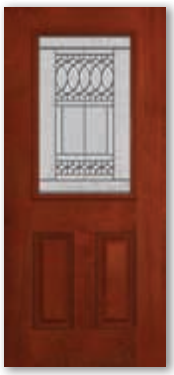
Craftsman Full View SL

Sidelite	1'0"	1'2"
SPC-819-PS-PAT	•	•

DESIGN-PRO | MAHOGANY WOODGRAIN

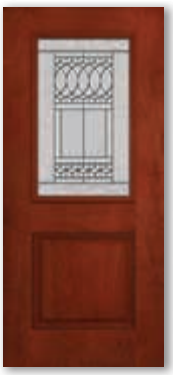
Full View

Door	2'8"	3'0"
DM-686-PS-PAT	•	•



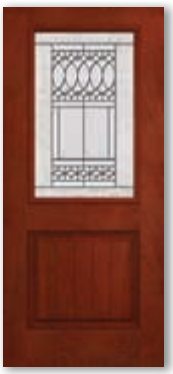
1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-PS-PAT	•	•



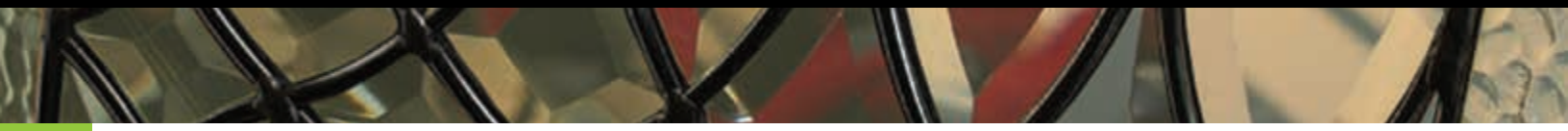
1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-PS-PAT	•	•



1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-PS-PAT	•



DESIGN-PRO | MAHOGANY WOODGRAIN

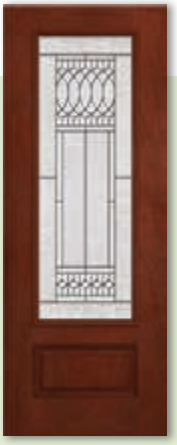
Full View SL

Sidelite	1'0"	1'2"
DM-690-PS-PAT	•	•

1/2 View SL

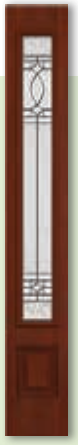
Sidelite	1'0"	1'2"
DM-692-PS-PAT	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN



8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-PS-PAT	•



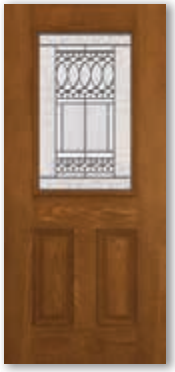
8'0"- 3/4 View 1-Panel SL

Sidelite	1'0"	1'2"
DM8-422-PS-PAT	•	•

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-PS-PAT	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-PS-PAT	•	•

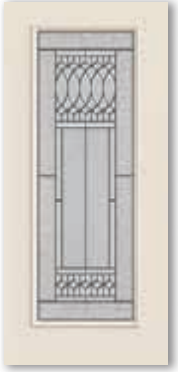
Full View SL

Sidelite	1'0"	1'2"
DO-690-PS-PAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-PS-PAT	•	•

SMOOTH-PRO | PAINT SURFACE



Full View

Door	2'8"	3'0"
SP-686-PS-PAT	•	•

1/2 View 2-Panel

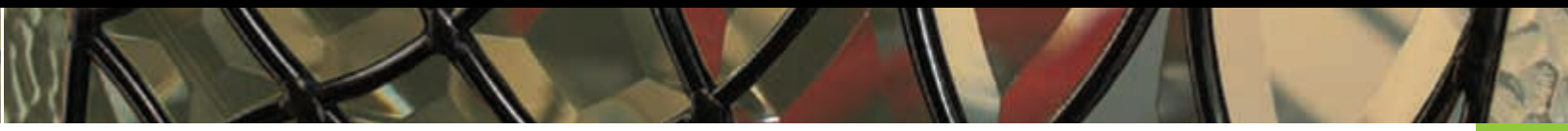
Door	2'8"	3'0"
SP-684-PS-PAT	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-PS-PAT	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-PS-PAT	•	•



Full View SL

Sidelite	1'0"	1'2"
SP-690-PS-PAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-PS-PAT	•	•

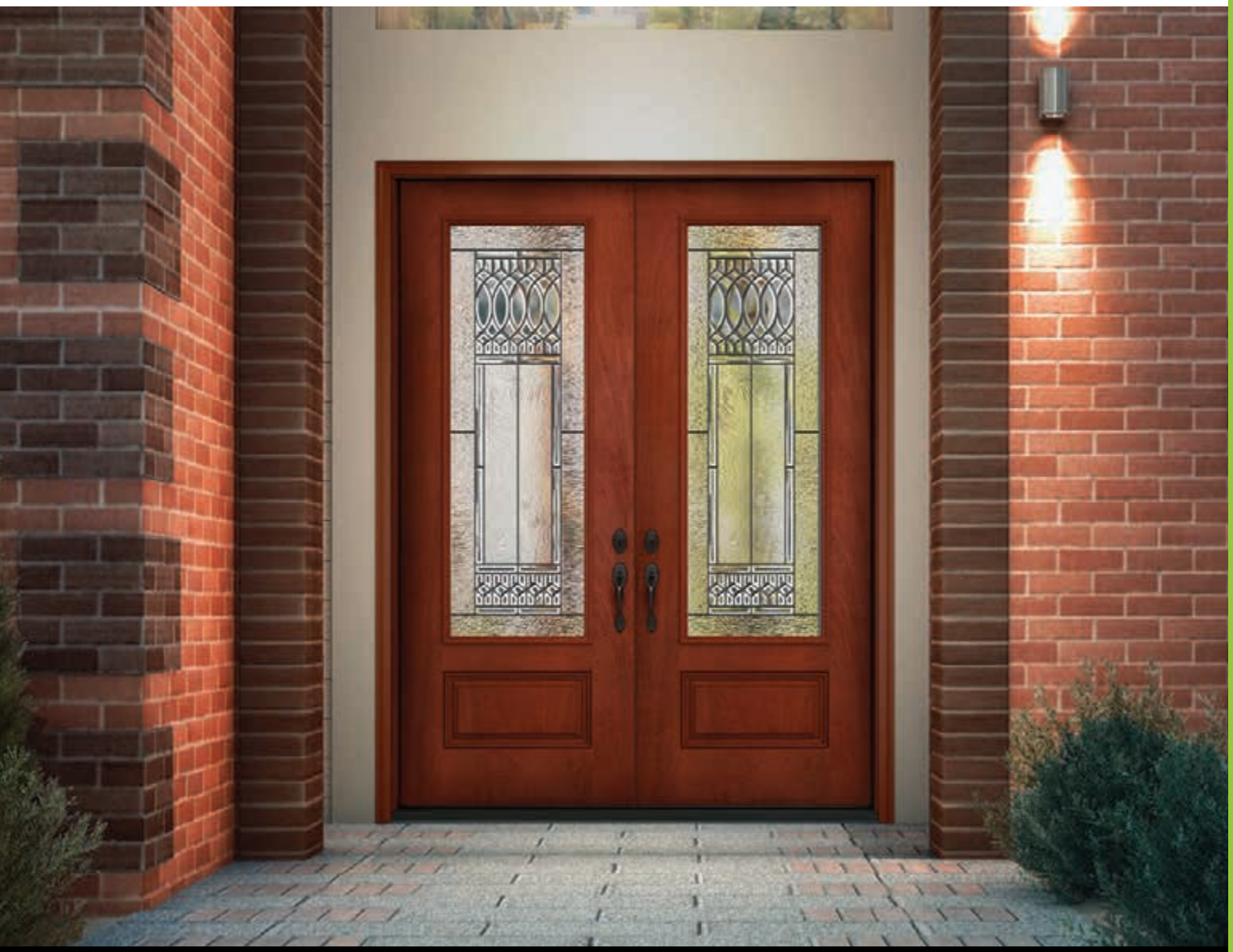
8'0" SMOOTH-PRO | PAINT SURFACE

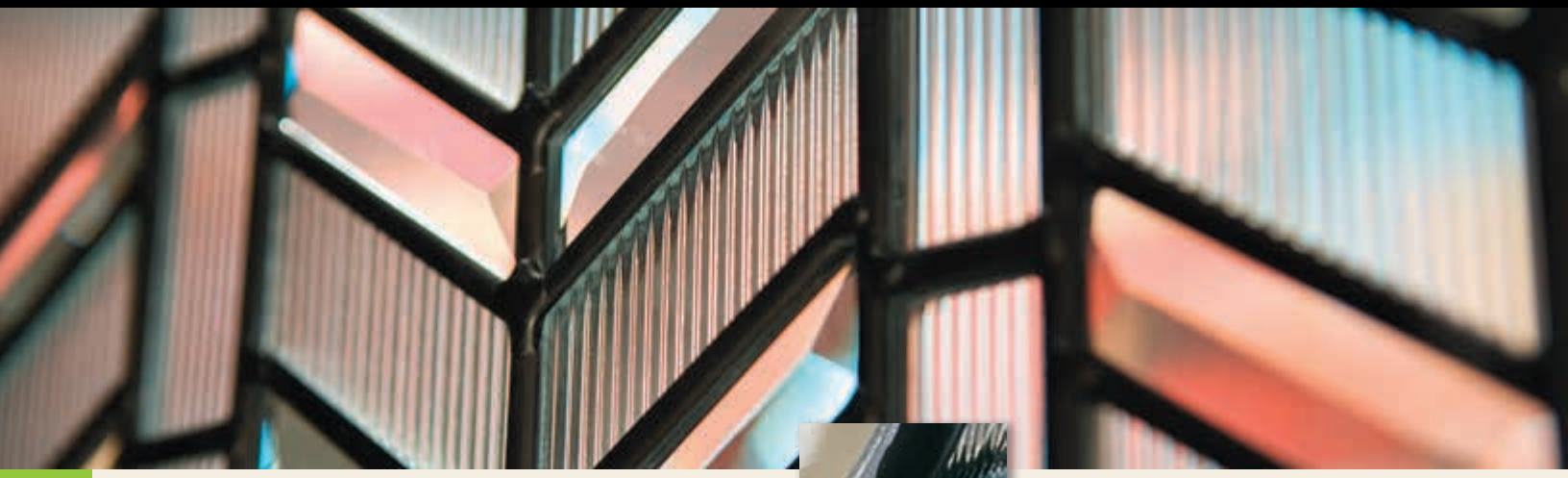
8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-PS-PAT	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-PS-PAT	•	•





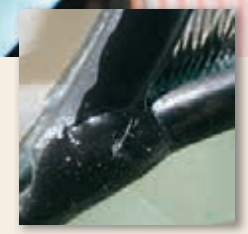
Prairie Bevel (PR)

Glass Textures:

Clear Bevels	Thin Reed
Eaton	Granite

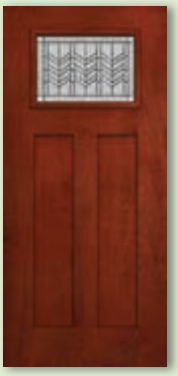
PRIVACY RATING

6



Patina Caming (PAT)

Craftsman



Craftsman

Door	2'8"	3'0"
DMC-866-PR-PAT	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DMC-819-PR-PAT	•	•

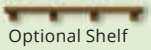
Optional Shelf

Craftsman

Door	2'8"	3'0"
DOC-866-PR-PAT	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DOC-819-PR-PAT	•	•



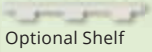
Optional Shelf

Craftsman

Door	2'8"	3'0"
SPC-866-PR-PAT	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
SPC-819-PR-PAT	•	•



Optional Shelf

Topaz (TPZ)

Glass Textures:
Micro Granite Thin Reed
Clear Beveled Bronze Soft Wave

PRIVACY RATING
9

Patina Caming (PAT)

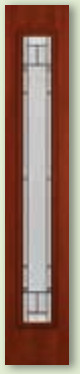
Craftsman

Craftsman

Door	2'8"	3'0"
DMC-866-TPZ-PAT	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DMC-820-TPZ-PAT	•	•


Craftsman Full View SL

Sidelite	1'0"	1'2"
DMC-819-TPZ-PAT	•	•

Optional Shelf

Craftsman

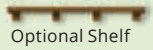
Door	2'8"	3'0"
DOC-866-TPZ-PAT	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DOC-820-TPZ-PAT	•	•

Craftsman Full View SL

Sidelite	1'0"	1'2"
DOC-819-TPZ-PAT	•	•


Optional Shelf

Craftsman

Door	2'8"	3'0"
SPC-866-TPZ-PAT	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
SPC-820-TPZ-PAT	•	•

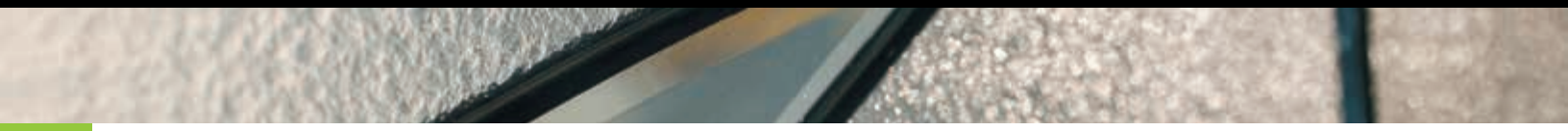
Craftsman Full View SL

Sidelite	1'0"	1'2"
SPC-819-TPZ-PAT	•	•

Optional Shelf

Craftsman Design-Pro Mahogany and Smooth-Pro with Topaz decorative glass design also available as direct glaze.

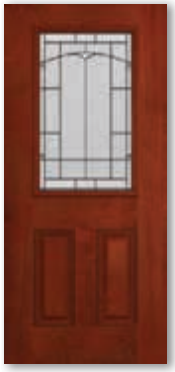
Please see page 61 of this brochure for more information.



DESIGN-PRO | MAHOGANY WOODGRAIN

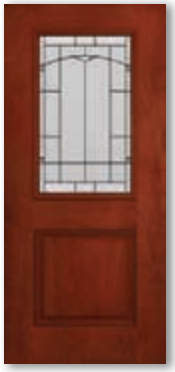
Full View

Door	2'8"	3'0"
DM-686-TPZ-PAT	•	•



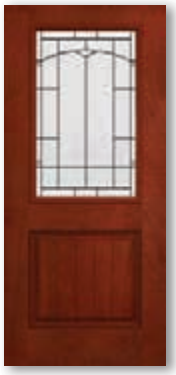
1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-TPZ-PAT	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-TPZ-PAT	•	•

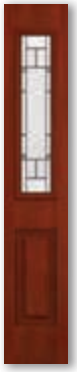


1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-TPZ-PAT	•

Full View SL

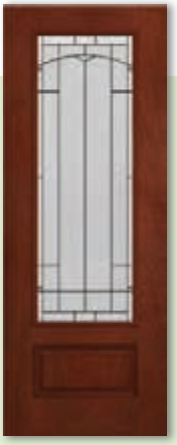
Sidelite	1'0"	1'2"
DM-690-TPZ-PAT	•	•



1/2 View SL

Sidelite	1'0"	1'2"
DM-692-TPZ-PAT	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN



8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-TPZ-PAT	•

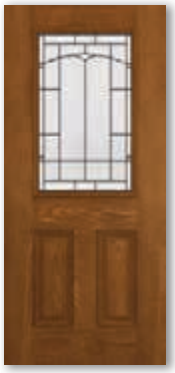
8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-TPZ-PAT	•	•

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-TPZ-PAT	•	•



1/2 View 2-Panel

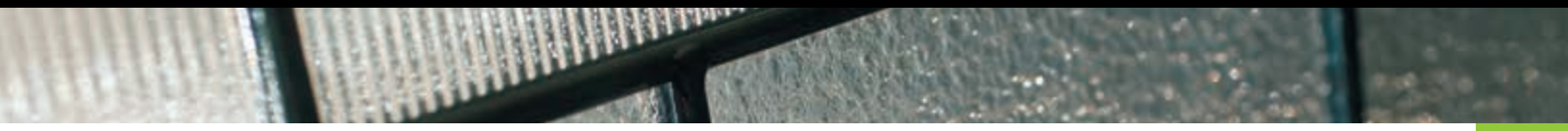
Door	2'8"	3'0"
DO-684-TPZ-PAT	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-TPZ-PAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-TPZ-PAT	•	•



SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-TPZ-PAT	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-TPZ-PAT	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-TPZ-PAT	•	•

1/2 View 1-Panel Plank

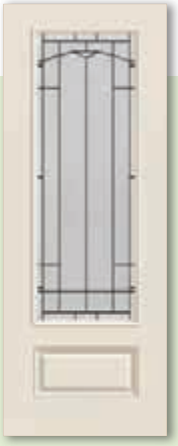
Door	2'8"	3'0"
SP-684-1PL-TPZ-PAT	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-TPZ-PAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-TPZ-PAT	•	•



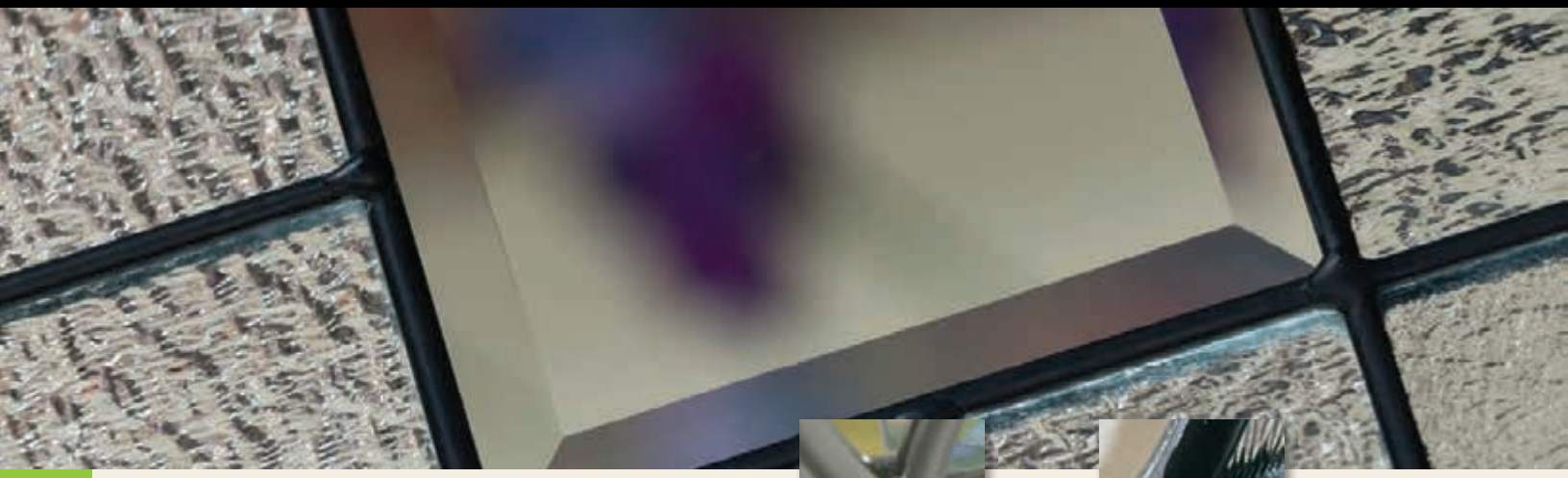
8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-TPZ-PAT	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-TPZ-PAT	•	•

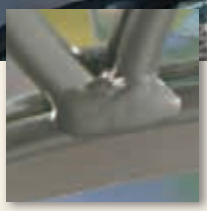
8'0" SMOOTH-PRO | PAINT SURFACE



Monterey (MO)

Glass Textures:
Clear Beveled Micro-Granite
Granite

PRIVACY RATING
7

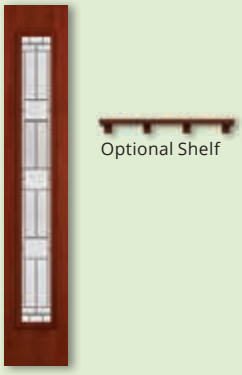

Satin Nickel Caming (SAT)

Patina Caming (PAT)

Craftsman

Craftsman

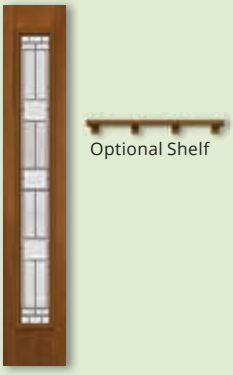
Door	2'8"	3'0"
DMC-866-MO-PAT	•	•
DMC-866-MO-SAT	•	•


Craftsman Full View SL

Sidelite	1'0"	1'2"
DMC-819-MO-PAT	•	•
DMC-819-MO-SAT	•	•

Craftsman

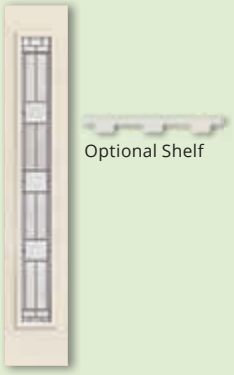
Door	2'8"	3'0"
DOC-866-MO-PAT	•	•
DOC-866-MO-SAT	•	•


Craftsman Full View SL

Sidelite	1'0"	1'2"
DOC-819-MO-PAT	•	•
DOC-819-MO-SAT	•	•

Craftsman

Door	2'8"	3'0"
SPC-866-MO-PAT	•	•
SPC-866-MO-SAT	•	•

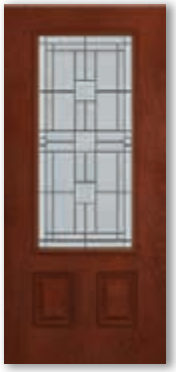

Craftsman Full View SL

Sidelite	1'0"	1'2"
SPC-819-MO-PAT	•	•
SPC-819-MO-SAT	•	•

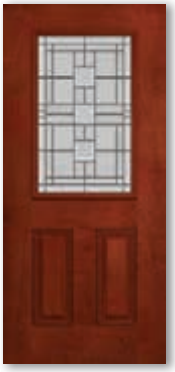
DESIGN-PRO | MAHOGANY WOODGRAIN

Full View

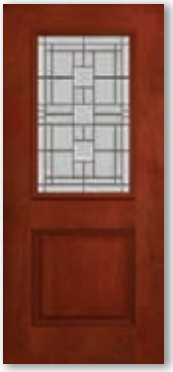
Door	2'8"	3'0"
DM-686-MO-PAT	•	•
DM-686-MO-SAT	•	•


3/4 View 2-Panel

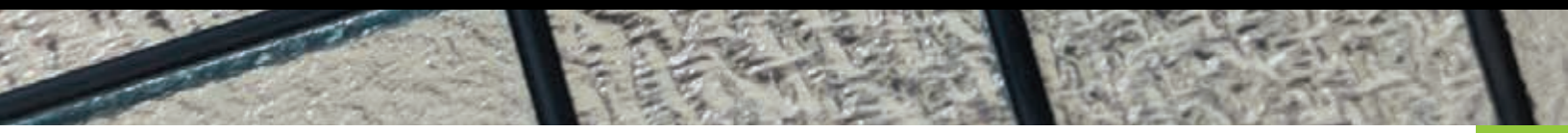
Door	2'8"	3'0"
DM-607-2P-MO-PAT	•	•

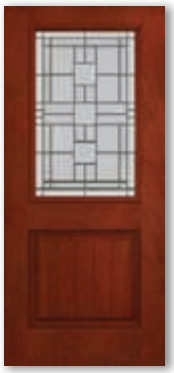

1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-MO-PAT	•	•
DM-684-MO-SAT	•	•


1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-MO-PAT	•	•
DM-684-1P-MO-SAT	•	•





1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-MO-PAT	•
DM-684-1PL-MO-SAT	•

Full View SL

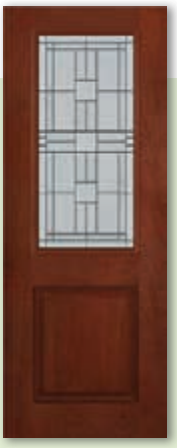
Sidelite	1'0"	1'2"
DM-690-MO-PAT	•	•
DM-690-MO-SAT	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-MO-PAT	•
DM8-607-MO-SAT	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-MO-PAT	•	•
DM8-422-MO-SAT	•	•



8'0"- 1/2 View 1-Panel

Door	3'0"
DM8-684-MO-PAT	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

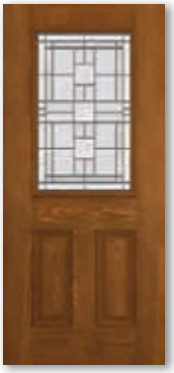
DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-MO-PAT	•	•
DO-686-MO-SAT	•	•

3/4 View 2-Panel

Door	2'8"	3'0"
DO-607-2P-MO-PAT	•	•

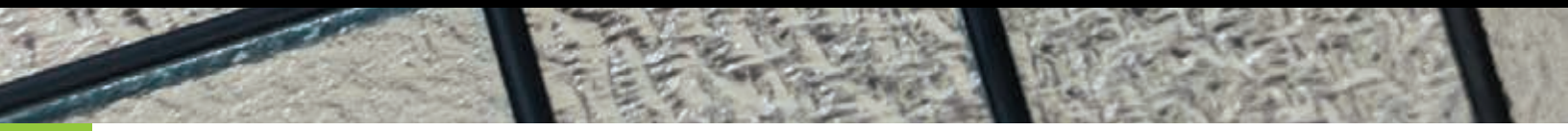


1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-MO-PAT	•	•
DO-684-MO-SAT	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-MO-PAT	•	•
DO-690-MO-SAT	•	•



SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-MO-SAT	•	•
SP-686-MO-PAT	•	•

3/4 View 2-Panel

Door	2'8"	3'0"
SP-607-2P-MO-PAT	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-MO-PAT	•	•
SP-684-MO-SAT	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-MO-PAT	•	•
SP-684-1P-MO-SAT	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-MO-PAT	•	•
SP-684-1PL-MO-SAT	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-MO-SAT	•	•
SP-690-MO-PAT	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-MO-PAT	•
SP8-607-MO-SAT	•

8'0"- 3/4 View SL

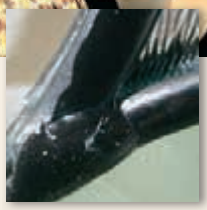
Sidelite	1'0"	1'2"
SP8-422-MO-PAT	•	•
SP8-422-MO-SAT	•	•

8'0"- 1/2 View 1-Panel

Door	3'0"
SP8-684-MO-PAT	•

Cadence (CA)

Glass Textures:
Hammered Ripple
Clear Bevel Clusters


Patina Caming

PRIVACY RATING
5

DESIGN-PRO | MAHOGANY WOODGRAIN

Full View

Door	2'8"	3'0"
DM-686-CD-PAT	•	•

3/4 Oval

Door	2'8"	3'0"
DM-949-CD-PAT	•	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-CD-PAT	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-CD-PAT	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-CD-PAT	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-CD-PAT	•	•

3/4 Oval

Door	2'8"	3'0"
DO-949-CD-PAT	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-CD-PAT	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-CD-PAT	•	•

3/4 Oval

Door	2'8"	3'0"
SP-949-CD-PAT	•	•

Full View SL

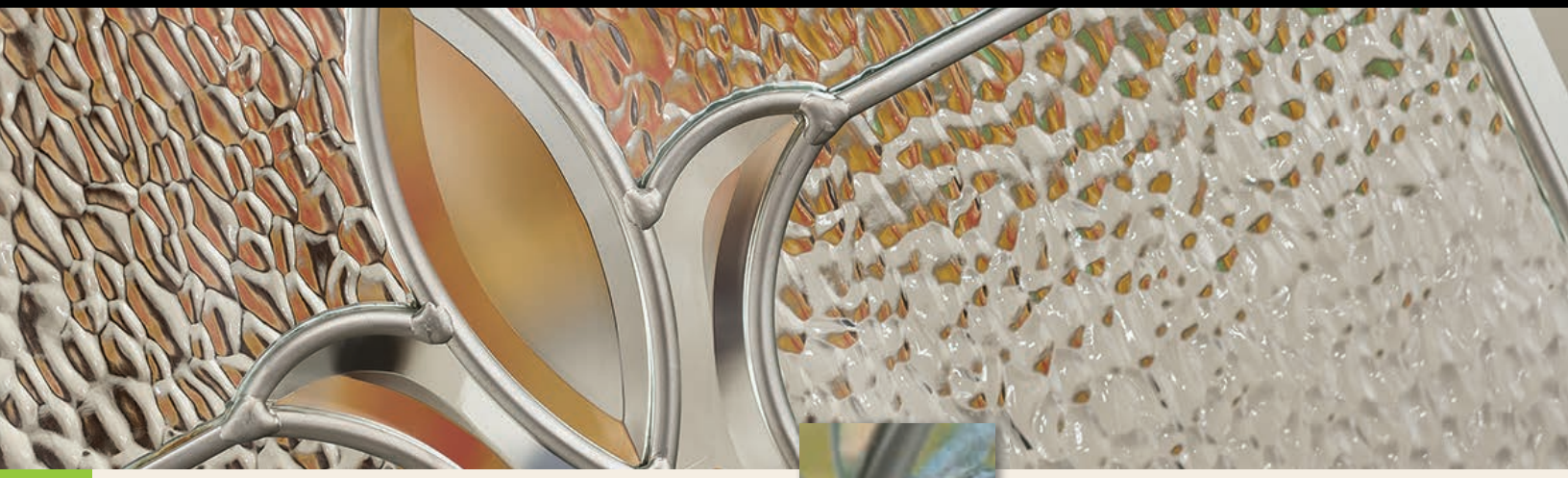
Sidelite	1'0"	1'2"
SP-690-CD-PAT	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-CD-PAT	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-CD-PAT	•	•



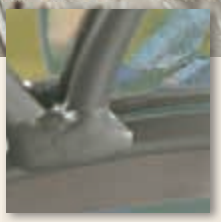
Bristol (BT)

Glass Textures:

Clear Bevels	Hammered
Granite	Clear Bevel Clusters

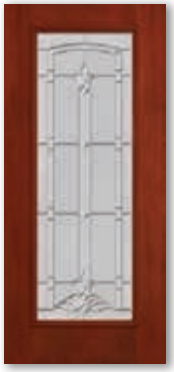
PRIVACY RATING

7



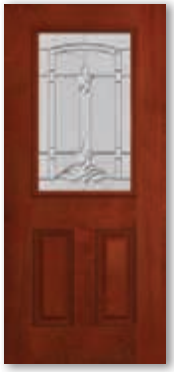
Satin Nickel Caming (SAT)

DESIGN-PRO | MAHOGANY WOODGRAIN



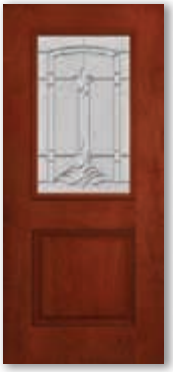
Full View

Door	2'8"	3'0"
DM-686-BT-SAT	•	•



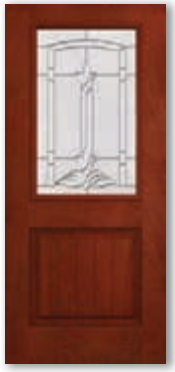
1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-BT-SAT	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-BT-SAT	•	•



1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-BT-SAT	•

3/4 Oval

Door	2'8"	2'10"	3'0"
DM-949-BT-SAT	•	•	•

Full View SL

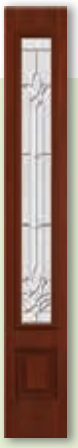
Sidelite	1'0"	1'2"
DM-690-BT-SAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-BT-SAT	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-BT-SAT	•



8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-BT-SAT	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-BT-SAT	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-BT-SAT	•	•

3/4 Oval

Door	2'8"	3'0"
DO-949-BT-SAT	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-BT-SAT	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-BT-SAT	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-BT-SAT	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-BT-SAT	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-BT-SAT	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-BT-SAT	•	•

3/4 Oval

Door	2'8"	3'0"
SP-949-BT-SAT	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-BT-SAT	•	•

1/2 View SL

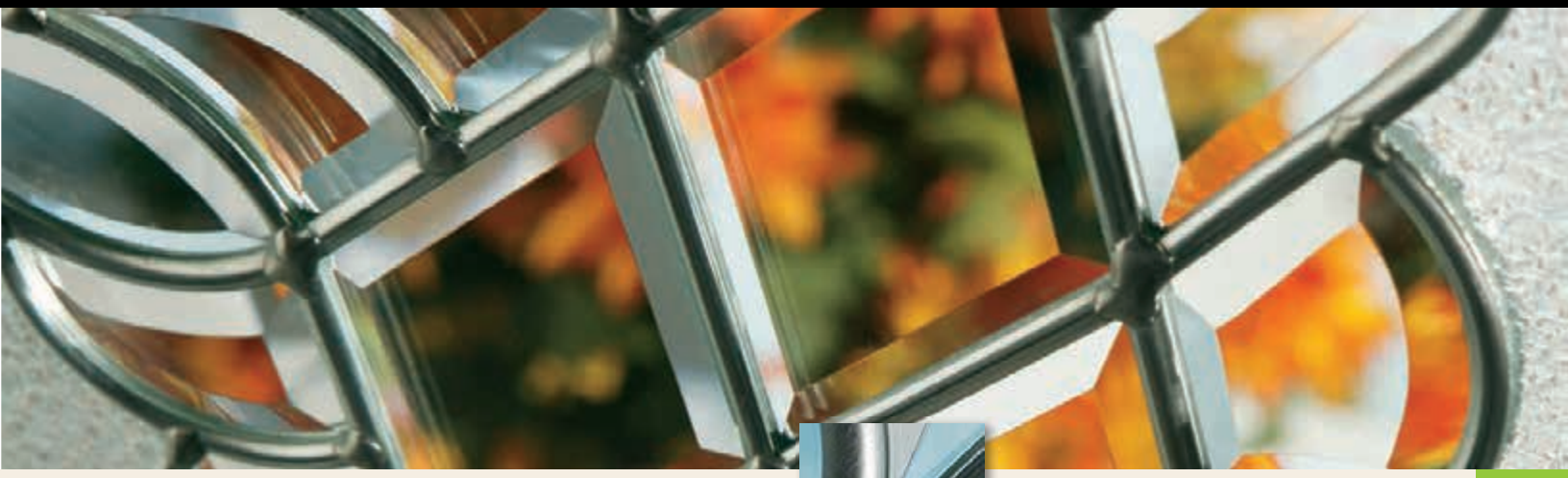
Sidelite	1'0"	1'2"
SP-692-BT-SAT	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-BT-SAT	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-BT-SAT	•	•



Grace (GRC)

Glass Textures:

Clear Bevels	Micro-Granite
Granite	Micro-Cubed

Nickel Caming (NKL)

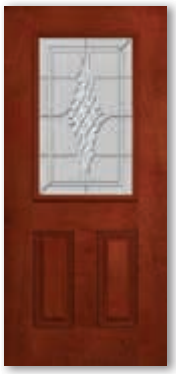
PRIVACY RATING

7

DESIGN-PRO | MAHOGANY WOODGRAIN

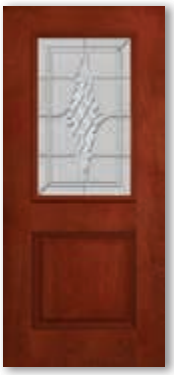
Full View

Door	2'8"	3'0"
DM-686-GRC-NKL	•	•



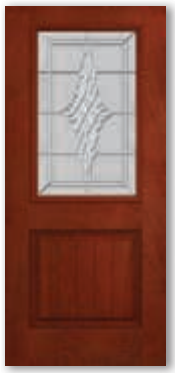
1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-GRC-NKL	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-GRC-NKL	•	•



1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-GRC-NKL	•

3/4 Oval

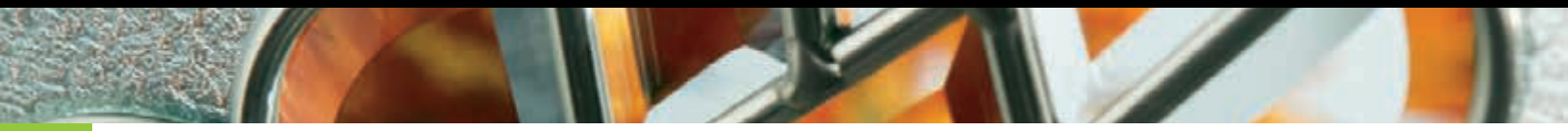
Door	2'8"	2'10"	3'0"
DM-949-GRC-NKL	•	•	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-GRC-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-GRC-NKL	•	•



8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-GRC-NKL	•

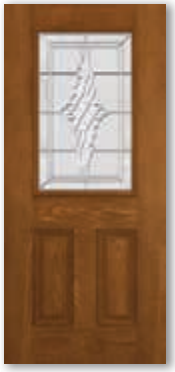
8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-GRC-NKL	•	•

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-GRC-NKL	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-GRC-NKL	•	•

3/4 Oval

Door	2'8"	2'10"	3'0"
DO-949-GRC-NKL	•	•	•

Camber Top

Door	2'8"	3'0"
DO-648-GRC-NKL	•	•

Sunburst

Door	2'8"	3'0"
DO-659-GRC-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-GRC-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-GRC-NKL	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-GRC-NKL	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-GRC-NKL	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-GRC-NKL	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-GRC-NKL	•	•

3/4 Oval

Door	2'10"	3'0"
SP-949-GRC-NKL	•	•

Camber Top

Door	2'8"	3'0"
SP-648-GRC-NKL	•	•

Sunburst

Door	2'8"	3'0"
SP-659-GRC-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-GRC-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-GRC-NKL	•	•

8'0" SMOOTH-PRO | PAINT SURFACE

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-GRC-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-GRC-NKL	•	•

Nickel Caming (NKL)

Memoria (MMR)

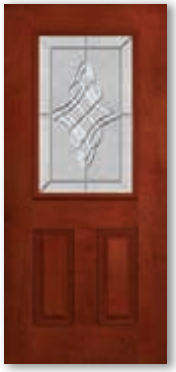
Glass Textures:
Clear Renaissance
Glue Chip
Clear Bevels

PRIVACY RATING
4

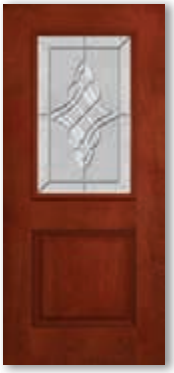
DESIGN-PRO | MAHOGANY WOODGRAIN

Full View

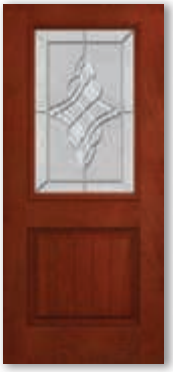
Door	2'8"	3'0"
DM-686-MMR-NKL	•	•


1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-MMR-NKL	•	•


1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-MMR-NKL	•	•


1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-MMR-NKL	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-MMR-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-MMR-NKL	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-MMR-NKL	•

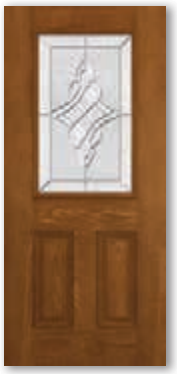
8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-MMR-NKL	•	•

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-MMR-NKL	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-MMR-NKL	•	•

Sunburst

Door	2'8"	2'10"	3'0"
DO-659-MMR-NKL	•	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-MMR-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO -692-MMR-NKL	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-MMR-NKL	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-MMR-NKL	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-MMR-NKL	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-MMR-NKL	•	•

Sunburst

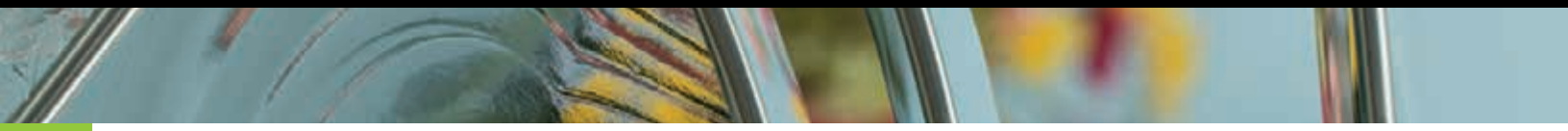
Door	2'8"	3'0"
SP-659-MMR-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-MMR-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-MMR-NKL	•	•



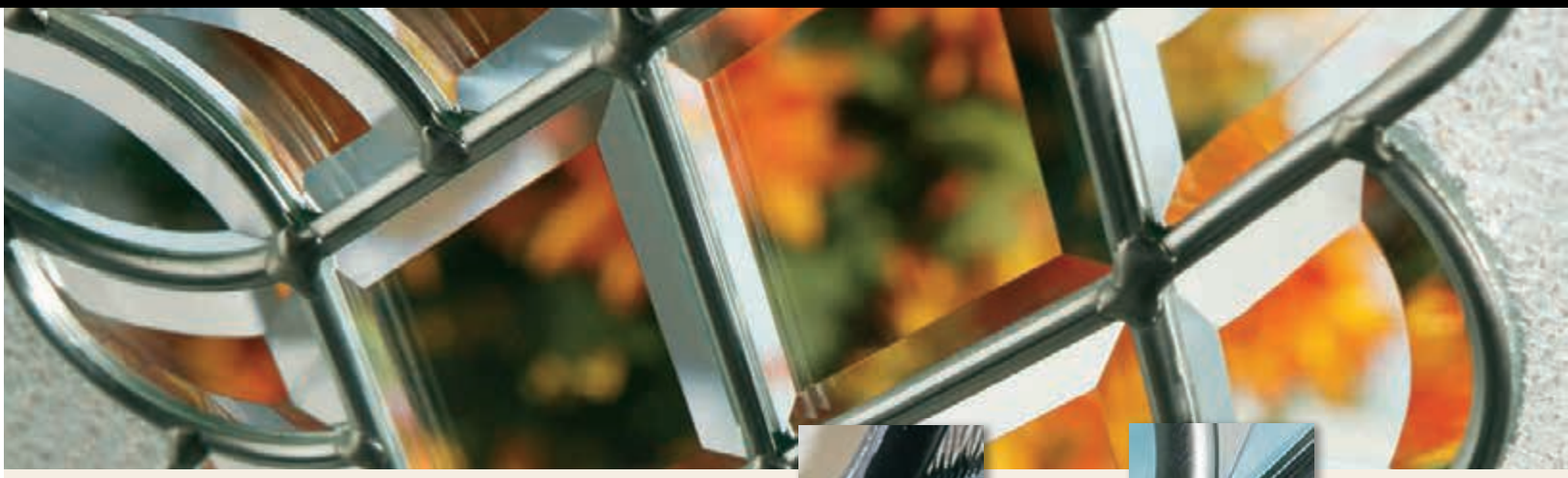
8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-MMR-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-MMR-NKL	•	•

8'0" SMOOTH-PRO | PAINT SURFACE



Nouveau (MN)

Glass Textures:
Clear Bevels Clear Bevel Clusters
Glue Chip

PRIVACY RATING
6

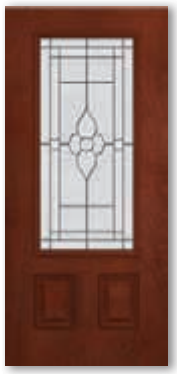
Patina Caming (PAT)

Nickel Caming (NKL)

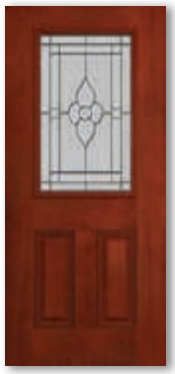
DESIGN-PRO | MAHOGANY WOODGRAIN

Full View

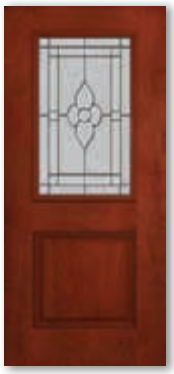
Door	2'8"	3'0"
DM-686-MN-PAT	•	•
DM-686-MN-NKL	•	•


3/4 View 2-Panel

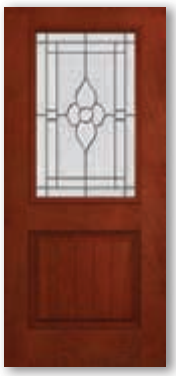
Door	2'8"	3'0"
DM-607-2P-MN-PAT	•	•


1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-MN-PAT	•	•
DM-684-MN-NKL	•	•


1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-MN-PAT	•	•
DM-684-1P-MN-NKL	•	•


1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-MN-PAT	•
DM-684-1PL-MN-NKL	•

3/4 Oval

Door	2'8"	3'0"
DM-949-MN-PAT	•	•
DM-949-MN-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-MN-PAT	•	•
DM-690-MN-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-MN-PAT	•	•
DM-692-MN-NKL	•	•

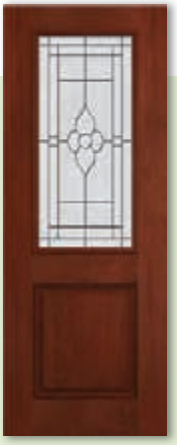
8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-MN-PAT	•
DM8-607-MN-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-MN-PAT	•	•
DM8-422-MN-NKL	•	•



8'0"- 1/2 View 1-Panel

Door	3'0"
DM8-684-MN-PAT	•

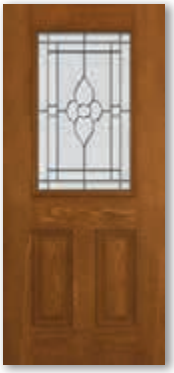
DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-MN-PAT	•	•
DO-686-MN-NKL	•	•

3/4 View 2-Panel

Door	2'8"	3'0"
DO-607-2P-MN-PAT	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-MN-PAT	•	•
DO-684-MN-NKL	•	•

3/4 Oval

Door	2'8"	3'0"
DO-949-MN-PAT	•	•
DO-949-MN-NKL	•	•

Camber Top

Door	2'8"	3'0"
DO-648-MN-PAT	•	•
DO-648-MN-NKL	•	•

Sunburst

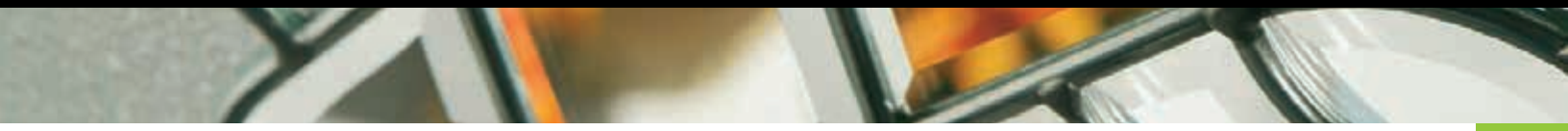
Door	2'8"	3'0"
DO-659-MN-PAT	•	•
DO-659-MN-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-MN-PAT	•	•
DO-690-MN-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-MN-PAT	•	•
DO-692-MN-NKL	•	•



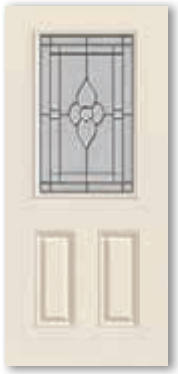
SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-MN-PAT	•	•
SP-686-MN-NKL	•	•

3/4 View 2-Panel

Door	2'8"	3'0"
SP-607-2P-MN-PAT	•	•
SP-607-2P-MN-NKL	•	•



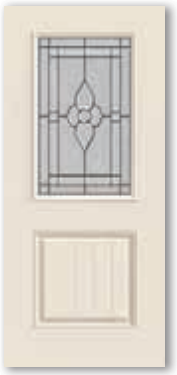
1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-MN-PAT	•	•
SP-684-MN-NKL	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-MN-PAT	•	•
SP-684-1P-MN-NKL	•	•

SMOOTH-PRO | PAINT SURFACE cont.



1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-MN-PAT	•	•
SP-684-1PL-MN-NKL	•	•

3/4 Oval

Door	2'8"	3'0"
SP-949-MN-PAT	•	•
SP-949-MN-NKL	•	•

Camber Top

Door	2'8"	3'0"
SP-648-MN-PAT	•	•
SP-648-MN-NKL	•	•

Sunburst

Door	2'8"	3'0"
SP-659-MN-PAT	•	•
SP-659-MN-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-MN-PAT	•	•
SP-690-MN-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-MN-PAT	•	•
SP-692-MN-NKL	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-MN-PAT	•
SP8-607-MN-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-MN-PAT	•	•
SP8-422-MN-NKL	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-684-MN-PAT	•

Radiant Hues (RA)

Glass Textures:

Clear Renaissance Gray Renaissance

Clear Bevels

PRIVACY RATING

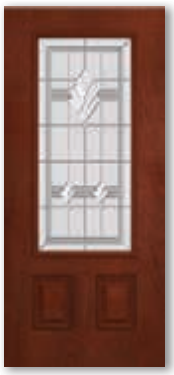
3

Nickel Caming

DESIGN-PRO | MAHOGANY WOODGRAIN

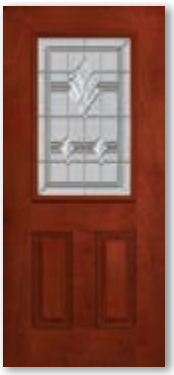
Full View

Door	2'8"	3'0"
DM-686-RA-NKL	•	•



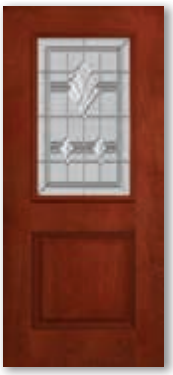
3/4 View 2-Panel

Door	2'8"	3'0"
DM-607-2P-RA-NKL	•	•



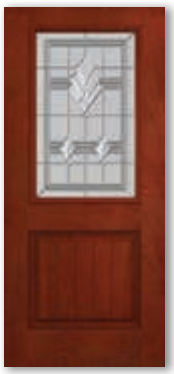
1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-RA-NKL	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-RA-NKL	•	•



1/2 View 1-Panel Plank

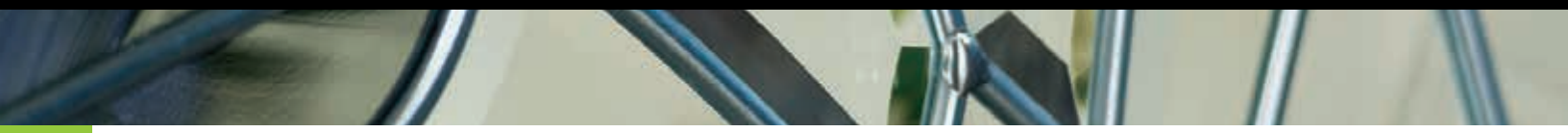
Door	3'0"
DM-684-1PL-RA-NKL	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-RA-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-RA-NKL	•	•

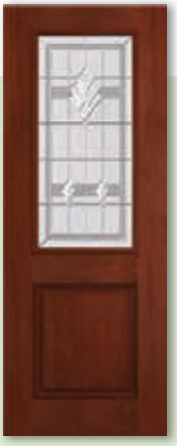


8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-RA-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-RA-NKL	•	•



8'0"- 1/2 View 1-Panel

Door	3'0"
DM8-684-RA-NKL	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

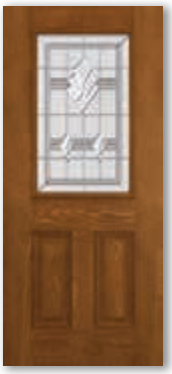
DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-RA-NKL	•	•

3/4 View 2-Panel

Door	2'8"	3'0"
DO-607-2P-RA-NKL	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-RA-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-RA-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-RA-NKL	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-RA-NKL	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-RA-NKL	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-RA-NKL	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-RA-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-RA-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-RA-NKL	•	•

8'0"- 3/4 View 1-Panel

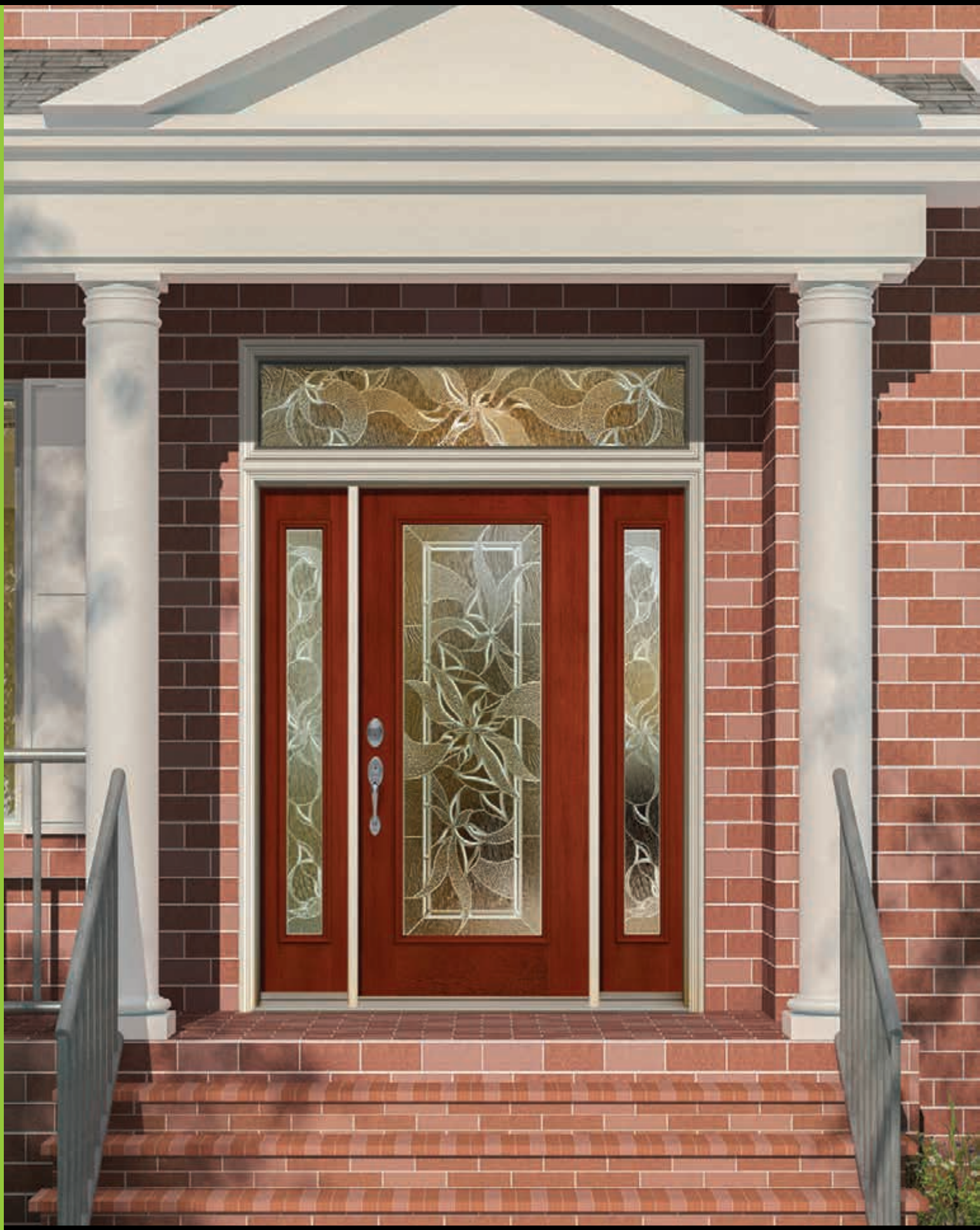
Door	3'0"
SP8-607-RA-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-RA-NKL	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-684-RA-NKL	•



Nickel Caming

Renewed Impressions (RLI)

Glass Textures:

Clear Bevels	Streamed
Iced Granite	Clear Renaissance

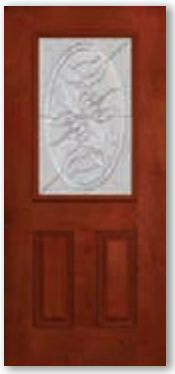
PRIVACY RATING

7

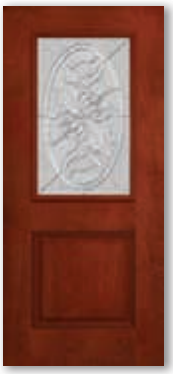
DESIGN-PRO | MAHOGANY WOODGRAIN

Full View

Door	2'8"	3'0"
DM-686-RLI-NKL	•	•


1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-RLI-NKL	•	•


1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-RLI-NKL	•	•

1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-RLI-NKL	•

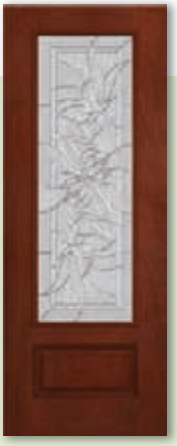
Full View SL

Sidelite	1'0"	1'2"
DM-690-RLI-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-RLI-NKL	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN


8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-RLI-NKL	•

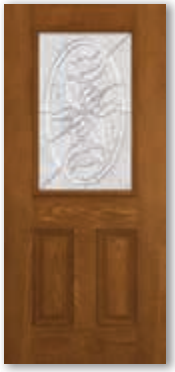
8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
DM8-422-RLI-NKL	•	•

DESIGN-PRO | OAK WOODGRAIN

Full View

Door	2'8"	3'0"
DO-686-RLI-NKL	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-RLI-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-RLI-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DO-692-RLI-NKL	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-RLI-NKL	•	•

1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-RLI-NKL	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-RLI-NKL	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-RLI-NKL	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-RLI-NKL	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-RLI-NKL	•	•

8'0" SMOOTH-PRO | PAINT SURFACE

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-RLI-NKL	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-RLI-NKL	•	•

Simplicity (SM)

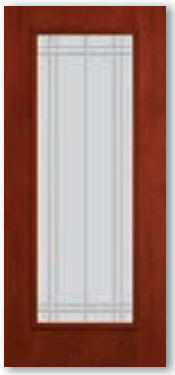
Glass Textures:
Frosted Grooved

Grooved

PRIVACY RATING

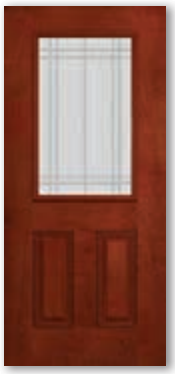
8

DESIGN-PRO | MAHOGANY WOODGRAIN



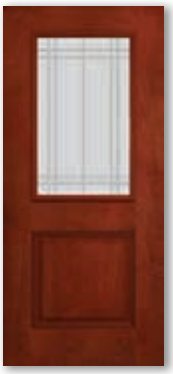
Full View

Door	2'8"	3'0"
DM-686-SM	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DM-684-SM	•	•



1/2 View 1-Panel

Door	2'8"	3'0"
DM-684-1P-SM	•	•

1/2 View 1-Panel Plank

Door	3'0"
DM-684-1PL-SM	•

Full View SL

Sidelite	1'0"	1'2"
DM-690-SM	•	•

1/2 View SL

Sidelite	1'0"	1'2"
DM-692-SM	•	•

8'0" DESIGN-PRO | MAHOGANY WOODGRAIN

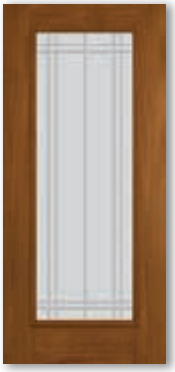
8'0"- 3/4 View 1-Panel

Door	3'0"
DM8-607-SM	•

8'0"- 3/4 View SL

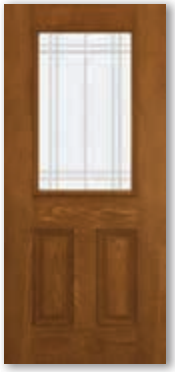
Sidelite	1'0"	1'2"
DM8-422-SM	•	•

DESIGN-PRO | OAK WOODGRAIN



Full View

Door	2'8"	3'0"
DO-686-SM	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
DO-684-SM	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-SM	•	•

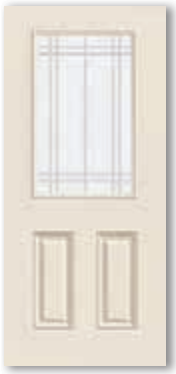
1/2 View SL

Sidelite	1'0"	1'2"
DO-692-SM	•	•

SMOOTH-PRO | PAINT SURFACE

Full View

Door	2'8"	3'0"
SP-686-SM	•	•



1/2 View 2-Panel

Door	2'8"	3'0"
SP-684-SM	•	•

1/2 View 1-Panel

Door	2'8"	3'0"
SP-684-1P-SM	•	•

1/2 View 1-Panel Plank

Door	2'8"	3'0"
SP-684-1PL-SM	•	•

Full View SL

Sidelite	1'0"	1'2"
SP-690-SM	•	•

1/2 View SL

Sidelite	1'0"	1'2"
SP-692-SM	•	•

8'0" SMOOTH-PRO | PAINT SURFACE

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-SM	•

8'0"- 3/4 View SL

Sidelite	1'0"	1'2"
SP8-422-SM	•	•

Entropy (EN)

Glass Textures:

Clear Seedy
Granite
Clear Bevels
Clear Renaissance

PRIVACY RATING

6

Black Chrome Caming (BLK)

DESIGN-PRO | OAK WOODGRAIN

Full View SL Left*

Sidelite	1'0"	1'2"
DO-690-EN-BLKLH	•	•

Full View

Door	2'8"	3'0"
DO-686-EN-BLK	•	•

Full View SL Right*

Sidelite	1'0"	1'2"
DO-690-EN-BLKRH	•	•

SMOOTH-PRO | PAINT SURFACE

Full View SL Left*

Sidelite	1'0"	1'2"
SP-690-EN-BLKLH	•	•

Full View

Door	2'8"	3'0"
SP-686-EN-BLK	•	•

Full View SL Right*

Sidelite	1'0"	1'2"
SP-690-EN-BLKRH	•	•

8'0"- 3/4 View SL - Left*

Sidelite	1'0"	1'2"
SP8-422-EN-BLKLH	•	•

8'0"- 3/4 View 1-Panel

Door	3'0"
SP8-607-EN-BLK	•

8'0"- 3/4 View SL - Right*

Sidelite	1'0"	1'2"
SP8-422-EN-BLKRH	•	•

8'0" SMOOTH-PRO | PAINT SURFACE

***PLEASE NOTE!**
Entropy Sidelites are viewed from the exterior of the home when specified as left and right.

12"x12"

22"x10"

5"x11"

22"x3.5"

7"x64"

Five doorglass sizes and three glass options give you flexibility to create a unique look that complements the architecture of your home. Small and large glass sizes, horizontal and vertical shapes, number of lites, orientation and type of glass - plenty of options to create the exact style and privacy you desire for your door.

The glass designs are available with Smooth-Pro doors. If you don't see the design you are looking for, we can custom create it for you. Please contact your sales representative for more information.

Cubed (CU)

The grid patterns of cubed glass brings to life the symmetry and geometric patterns found in the architecture of the 1920s and 1930s.

Frosted (FR)

Frosted glass blends privacy with natural light, something that will find itself at home in any architectural style.

Clear (CL)

Clear glass stands the test of time when it comes to architectural styles and puts a focus on inside and outside views.

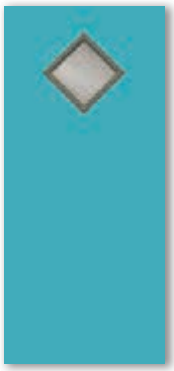
Modern Frame Profile

The Bauhaus Collection is true to the character of your home's aesthetics.

Clear, Cubed and Frosted glass and an architecturally authentic modern frame profile create the minimalist aesthetic and functional attributes you're wanting in your home.

SMOOTH-PRO | PAINT SURFACE

Door designs shown with Cubed doorglass. All designs also available with Frosted or Clear doorglass.



1-Lite Diamond

Door	2'8"	3'0"
SP-101DIA-CU	•	•
SP-101DIA-FR	•	•
SP-101DIA-CL	•	•

3-Lite Square

Door	2'8"	3'0"
SP-103SQU-CU	•	•
SP-103SQU-FR	•	•
SP-103SQU-CL	•	•

3-Lite Diamond

Door	2'8"	3'0"
SP-103DIA-CU	•	•
SP-103DIA-FR	•	•
SP-103DIA-CL	•	•

1-Lite Rectangle

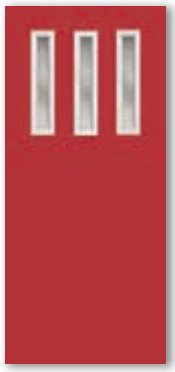
Door	2'8"	3'0"
SP-101REC-CU	•	•
SP-101REC-FR	•	•
SP-101REC-CL	•	•

4-Lite Rectangle

Door	2'8"	3'0"
SP-104REC-CU	•	•
SP-104REC-FR	•	•
SP-104REC-CL	•	•

5-Lite Long

Door	2'8"	3'0"
SP-105LON-CU	•	•
SP-105LON-FR	•	•
SP-105LON-CL	•	•

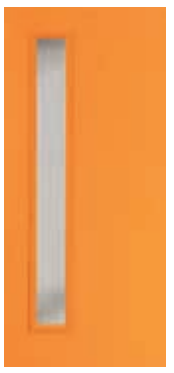


3-Lite Long Vertical

Door	2'8"	3'0"
SP-103LONV-CU	•	•
SP-103LONV-FR	•	•
SP-103LONV-CL	•	•

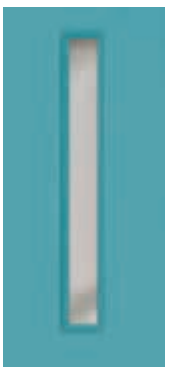
3-Lite Long Stacked Vertical

Door	2'8"	3'0"
SP-103LONSV-CU	•	•
SP-103LONSV-FR	•	•
SP-103LONSV-CL	•	•



1-Lite Left Hand

Door	2'8"	3'0"
SP-101LH-CU	•	•
SP-101LH-FR	•	•
SP-101LH-CL	•	•



1-Lite Center

Door	2'8"	3'0"
SP-101CEN-CU	•	•
SP-101CEN-FR	•	•
SP-101CEN-CL	•	•

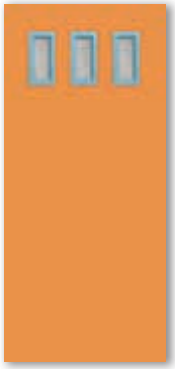
1-Lite Right Hand

Door	2'8"	3'0"
SP-101RH-CU	•	•
SP-101RH-FR	•	•
SP-101RH-CL	•	•

SMOOTH-PRO | PAINT SURFACE

5-Lite Short

Door	2'8"	3'0"
SP-105SHO-CU	•	•
SP-105SHO-FR	•	•
SP-105SHO-CL	•	•



3-Lite Short Vertical

Door	2'8"	3'0"
SP-103SHOV-CU	•	•
SP-103SHOV-FR	•	•
SP-103SHOV-CL	•	•

3-Lite Short Stacked Vertical

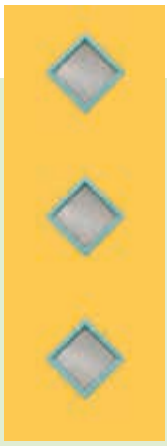
Door	2'8"	3'0"
SP-103SHOSV-CU	•	•
SP-103SHOSV-FR	•	•
SP-103SHOSV-CL	•	•

3-Lite Short Stacked Horizontal

Door	2'8"	3'0"
SP-103SHOSH-CU	•	•
SP-103SHOSH-FR	•	•
SP-103SHOSH-CL	•	•

4-Lite Square 8'0"

Door	2'8"	3'0"
SP8-104SQU-CU	•	•
SP8-104SQU-FR	•	•
SP8-104SQU-CL	•	•



3-Lite Diamond 8'0"

Door	2'8"	3'0"
SP8-103DIA-CU	•	•
SP8-103DIA-FR	•	•
SP8-103DIA-CL	•	•

6-Lite Rectangle 8'0"

Door	2'8"	3'0"
SP8-106REC-CU	•	•
SP8-106REC-FR	•	•
SP8-106REC-CL	•	•

6-Lite Long 8'0"

Door	2'8"	3'0"
SP8-106LON-CU	•	•
SP8-106LON-FR	•	•
SP8-106LON-CL	•	•

6-Lite Short 8'0"

Door	2'8"	3'0"
SP8-106SHO-CU	•	•
SP8-106SHO-FR	•	•
SP8-106SHO-CL	•	•

8'0" SMOOTH-PRO | PAINT SURFACE

Door designs shown with Cubed doorglass.

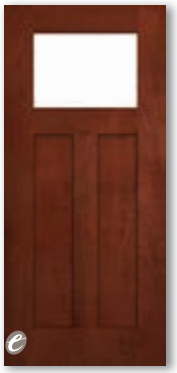
All designs also available with Frosted or Clear doorglass.

DIRECT GLAZED

The look of direct glazed doors most closely resemble traditional wood door glazing techniques. They offer a wider viewing area and do not have a window frame to hold them in the door.

- Wider Viewing Area
- Easy to clean
- No screw holes or plugs

DESIGN-PRO CRAFTSMAN | MAHOGANY WOODGRAIN



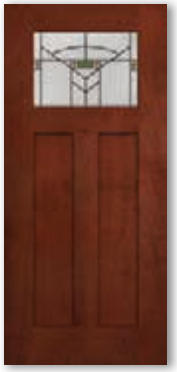
Craftsman

Door	2'8"	3'0"
DMC-866-DG-LE	•	•

Craftsman 1/4 View SL

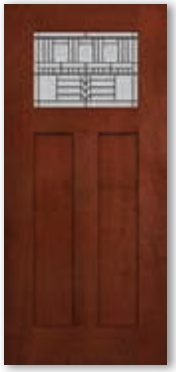
Sidelite	1'0"	1'2"
DMC-820-DG-LE	•	•

Optional Shelf



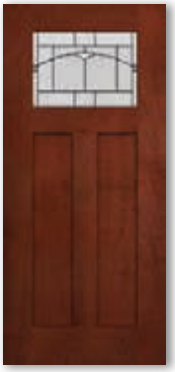
Craftsman Greenfield

Door	2'8"	3'0"
DMC-866-DG-GRF	•	•



Craftsman Oak Park

Door	2'8"	3'0"
DMC-866-DG-KP	•	•



Craftsman Topaz

Door	2'8"	3'0"
DMC-866-DG-TPZ	•	•

Optional Shelf

SMOOTH-PRO CRAFTSMAN | PAINT SURFACE

Full View

Door	2"6"	2'8"	3'0"
SP-686-DGLE	•	•	•

Craftsman

Door	2'8"	3'0"
SPC-866-DG-LE	•	•

Craftsman 3-Lite

Door	2'8"	3'0"
SPC-866SD3-DG-LE	•	•

Craftsman 6-Lite

Door	2'8"	3'0"
SPC-866SD6-DG-LE	•	•

Craftsman Greenfield

Door	2'8"	3'0"
SPC-866-DG-GRF	•	•

Craftsman Oak Park

Door	2'8"	3'0"
SPC-866-DG-KP	•	•

Craftsman Topaz

Door	2'8"	3'0"
SPC-866-DG-TPZ	•	•

Craftsman 1/4 View SL

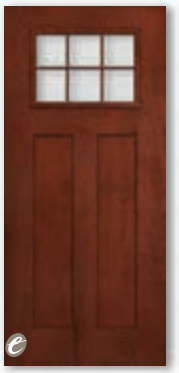
Sidelite	1'0"	1'2"
SPC-820-DG-LE	•	•

Optional Shelf

DESIGN-PRO CRAFTSMAN | MAHOGANY WOODGRAIN

Craftsman

Door	2'8"	3'0"
DMC-866-LE	•	•



Craftsman 6-Lite

Door	2'8"	3'0"
DMC-866SD6-LE	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DMC-820-LE	•	•

Optional Shelf

DESIGN-PRO CRAFTSMAN | OAK WOODGRAIN

Craftsman

Door	2'8"	3'0"
DOC-866-LE	•	•

Craftsman 6-Lite

Door	2'8"	3'0"
DOC-866SD6-LE	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
DOC-820-LE	•	•

Optional Shelf

SMOOTH-PRO CRAFTSMAN | PAINT SURFACE

Craftsman

Door	2'8"	3'0"
SPC-866-LE	•	•

Craftsman 3-Lite

Door	2'8"	3'0"
SPC-866SD3-LE	•	•

Craftsman 6-Lite

Door	2'8"	3'0"
SPC-866SD6-LE	•	•

Craftsman 1/4 View SL

Sidelite	1'0"	1'2"
SPC-820-LE	•	•

Optional Shelf

CONTOURS STEEL CRAFTSMAN

Craftsman

Door	2'8"	3'0"
CTC-866-LE	•	•

Craftsman 3-Lite

Door	2'8"	3'0"
CTC-866SD3-LE	•	•

Craftsman 6-Lite

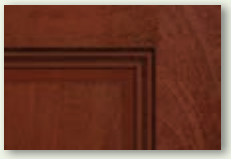
Door	2'8"	3'0"
CTC-866SD6-LE	•	•

Optional Shelf

CLEAR, LOW-E AND SIMULATED DIVIDED LITES (SDL)

Clear glass, Low-E glass and SDL are available for most of our exterior door collections. For simplicity we are showing the door design in just one of the many options. The model numbers indicate door style availability.

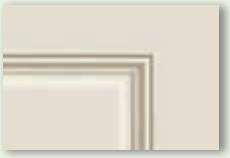
DESIGN-PRO | MAHOGANY & OAK



Design-Pro Mahogany (DM)

Design-Pro Oak (DO)

SMOOTH-PRO | PAINT SURFACE



Smooth-Pro (SP)

STEEL | CONTOURS & GLADIATOR

Contours Steel (CT)

Gladiator Steel (GL)

Design-Pro Mahogany ..... DM
Design-Pro Oak ..... DO
Smooth-Pro ..... SP
Contours Steel ..... CT
Gladiator Steel ..... GL
Low-E ..... LE
Clear CL
Simulated Divided Lites .... SD

Full View

Door	2'6"	2'8"	2'10"	3'0"
DO-686-CL	•	•		•
DO-686-LE	•	•		•
SP-686-CL	•	•	•	•
SP-686-LE	•	•	•	•
GL-686-CL	•	•	•	•
GL-686-LE	•	•	•	•

Full View 15-Lite

Door	2'6"	2'8"	2'10"	3'0"
SP-686SD15-LE	•	•	•	•
GL-686SD15-LE	•	•	•	•

Full View 10-Lite

Door	2'6"	2'8"	2'10"	3'0"
SP-686SD10-LE	•	•	•	•
GL-686SD10-LE	•	•	•	•

1/2 View 9-Lite 2-Panel

Door	2'6"	2'8"	2'10"	3'0"
DO-684SD9-CL		•		•
DO-684SD9-LE		•		•
SP-684SD9-CL	•	•	•	•
SP-684SD9-LE	•	•	•	•
GL-684SD9-CL	•	•	•	•
GL-684SD9-LE	•	•	•	•

1/2 View 9-Lite 1-Panel

Door	2'8"	3'0"
SP-684SD9-1P-CL	•	•
SP-684SD9-1P-LE	•	•
CT-684SD9-1P-CL	•	•
CT-684SD9-1P-LE	•	•

1/2 View 9-Lite 1-Panel Plank

Door	2'8"	3'0"
SP-684SD9-1PL-CL	•	•
SP-684SD9-1PL-LE	•	•

Top View 4-Lite 4-Panel

Door	2'8"	2'10"	3'0"
DO-662SD4-CL	•		•
SP-662SD4-CL	•	•	•
GL-662SD4-CL	•	•	•

Top View Twin Lite 4-Panel

Door	2'8"	2'10"	3'0"
DO-680-CL	•		•
SP-680-CL	•	•	•
GL-680-CL	•	•	•

Camber Top

Door	2'8"	3'0"
DO-648-CL	•	•
DO-648-LE	•	•
SP-648-CL	•	•
SP-648-LE	•	•
GL-648-CL	•	•
GL-648-LE	•	•

Camber Top 11-Lite

Door	2'8"	3'0"
DO-648SD11-CL	•	•
DO-648SD11-LE	•	•
SP-648SD11-CL	•	•
SP-648SD11-LE	•	•
GL-648SD11-CL	•	•
GL-648SD11-LE	•	•

Wagon Wheel

Door	2'8"	3'0"
DO-659-CL	•	•
SP-659-CL	•	•
GL-659-CL	•	•

Wagon Wheel 5-Lite

Door	2'8"	3'0"
DO-659SD5-CL	•	•
DO-659SD5-LE	•	•
SP-659SD5-CL	•	•
SP-659SD5-LE	•	•
GL-659SD5-CL	•	•
GL-659SD5-LE	•	•

Full View SL

Sidelite	1'0"	1'2"
DO-690-CL	•	•
Do-690-LE	•	•
SP-690-CL	•	•
SP-690-LE	•	•
GL-690-CL	•	•
GL-690-LE	•	•

1/2 View SL

Sidelite	1'0"	1'2"
Do-692-LE	•	•
SP-692-LE	•	•
GL-692-LE	•	•

RAISE, LOWER AND TILT BLINDS BETWEEN THE GLASS (RLB)

Raise, Lower and Tilt Doorglass Blinds lower neatly within full privacy channels to eliminate light gaps. Uniform color in components provides a clean aesthetic look.

- No dusting
- No dangling cords or swinging blinds
- Single operator lets you raise, lower and tilt blinds
- Available in White

Full View Blinds

Door	2'6"	2'8"	3'0"
DO-686RLB-CL	•	•	•
DO-686RLB-LE	•	•	•

1/2 View Blinds 2-Panel

Door	2'6"	2'8"	3'0"
DO-684RLB-CL	•	•	•
DO-684RLB-LE	•	•	•

Full View Blinds

Door	2'6"	2'8"	2'10"	3'0"
SP-686RLB-CL	•	•	•	•
SP-686RLB-LE	•	•	•	•
GL-686RLB-CL	•	•	•	•
GL-686RLB-LE	•	•	•	•

1/2 View Blinds 2-Panel

Door	2'6"	2'8"	2'10"	3'0"
SP-684RLB-CL	•	•	•	•
SP-684RLB-LE	•	•	•	•
GL-684RLB-CL	•	•	•	•
GL-684RLB-LE	•	•	•	•

1/2 View Blinds 1-Panel

Door	2'8"	3'0"
SP-684RLB-1P-CL	•	•
SP-684RLB-1P-LE	•	•
CT-684RLB-1P-CL	•	•
CT-684RLB-1P-LE	•	•

1/2 View Blinds 1-Panel Plank

Door	2'8"	3'0"
SP-684RLB-1PL-CL	•	•
SP-684RLB-1PL-LE	•	•

VENTS

Use our Vents for a boost of fresh air in workshops, garages or your home. They feature a sliding bottom sash with a 10 station locking system that allows you to control the airflow. The external screen keeps insects out and is removable for easy cleaning.

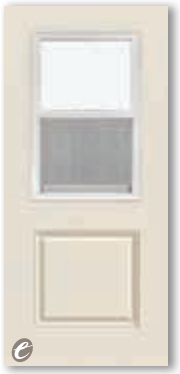
- 10 adjustment locations for latches
- Removable screen for easy cleaning
- 20-Year Warranty
- Available in White

SMOOTH-PRO AND STEEL | PAINT SURFACE

Interior View

1/2 View Vented 2-Panel

Door	2'8"	2'10"	3'0"
SP-799-CL	•	•	•
SP-799-LE	•	•	•
GL-799-CL	•	•	•
GL-799-LE	•	•	•



Exterior View

1/2 View Vented 1-Panel

Door	2'8"	3'0"
SP-799-1P-CL	•	•
SP-799-1P-LE	•	•
CT-799-1P-CL	•	•
CT-799-1P-LE	•	•

1/2 View Vented 1-Panel Plank

Door	2'8"	3'0"
SP-799-1PL-CL	•	•
SP-799-1PL-LE	•	•

A DOOR SYSTEM IS ONLY AS GOOD AS THE SUM OF ITS COMPONENTS

That is why we use quality millwork and hardware in the construction of our Alliance Door Systems. We have the ability to custom machine the frame components, headers, jamb legs, astragals, mulls, doors, sidelites and transoms to your specifications, making installation at the job site quick and worry-free. Each door system arrives at your building site packaged to help protect the door from dings and dents during the construction process.

We also know that architectural design, placement, environment and exposure each present a different set of challenges. Our frame materials are designed to address each of these challenges and are the perfect complement to your door choice.

FRAMES

Solid Wood Door Frames

We offer a solid Douglas Fir and Hemlock door system for staining or a primed frame for painting.

The engineered jamb legs (solid wood edge-glued over finger-jointed solid wood) are dimensionally more stable than a one piece jamb leg and resist twisting or bowing.

Wood Plastic Composite Exterior Door Frames And Mouldings

This solid, low-maintenance option is durable and resistant to moisture, rot and insects. Test results show very little warping, expansion and splitting when installed properly. Made from wood fiber, wood plastic composites behave like real wood when manipulated. These woodgrain textured frame components can be machined, stained or painted. This 100% recyclable product is a cost effective, low-maintenance alternative to solid wood exterior door frames.

SuperFrame

SuperFrames are an innovative product that takes advantage of the durability of Bamboo. The finger-jointed Chinese Cedar jamb legs are joined with 8 inches of Bamboo at the base and are nearly impervious to water infiltration, bug infestation and common rot. This frame system is primed and sealed on all sides so it is easy to paint without additional sanding or priming. SuperFrame offers superior performance at a great value.

Sills

A sill option for any application; full composite, high dam adjustable inswing sills with composite cap and nose are stock items in a mill and bronze finish; aluminum and oak outswing sills as well as public access sills complete our offering.

HARDWARE

Trilennium Multi-point Locking System

Endura®
PERFORMANCE STANDARD

For a homeowner, the front door is an important investment to a larger investment that is your home. For such an important element, you need beauty, security, strength, and peace of mind that it will work as a system. When a door unit leaves the shop, it can be perfect. But the world isn't perfect. You can't always control the rough opening, or what happens over time. Out of plumb. Out of square. Or worse. That's where we come in. Trilennium's patented system of bolts and roller strikes draws the door back into perfect alignment, correcting imperfections up to 3/16" in three directions. At the same time the beauty of our hardware is sure to impress even the most discerning eye. Please check with your Alliance Door Products representative for door handle availability. US Patents: 7,753,418; 8,182,002; Canadian Patents: 2,562,430; 2,605,002.

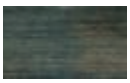
Trilennium Multi-point hardware is uniquely engineered without hooks or catches that require unrealistic alignment. The solid, one piece I-beam runs the full length of the lock and actually strengthens the door edge and prevents door warping over the life of the panel. Trilennium is among the strongest and most secure hardware systems in the industry.
(Exceeds Grade 30 - or 300 ft-lbs x 2 of impact, per ASTM E 2395.)

Hinges And Flush Bolts

We offer high quality ball bearing hinges and matching flush bolts in a variety of colors and finishes. Spring hinges for fire door and NRP hinges for outswing applications are also available.

US26D
Satin Chrome
4", 1/4" Radius
Ball Bearing
Hinge

US3
Bright Brass



US10A
Antique Bronze

US10B
Oil Rub Bronze

US15
Satin Nickel

US15A
Antique Nickel

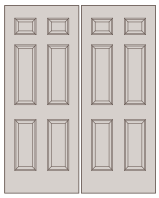
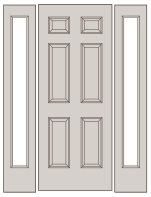
US26D
Satin Chrome

Please note! Hinge colors shown are photographs and colors may vary from actual products. Please see your sales representative for more information.

Door Finishes

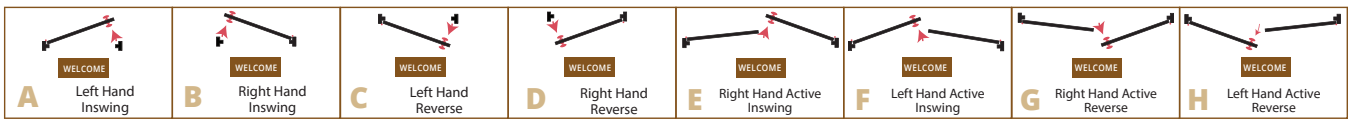
For the finishing touch we offer high quality stain and paint options. The stains are carefully selected to match widely available colors and provide lasting beauty and protection for your door from the elements. Stain colors on Fiberglass doors, as with solid wood doors, will vary based on woodgrain texture and thickness and number of stain coats applied. Please see your sales representative for more information.

Rough Opening Guide

	Call Out Door Size	Rough Opening Width	Rough Opening Height	Net Unit Width	Net Unit Height
Single Door, Inswing	2-0 x 6-8	26"	82-1/4"	25-1/2"	81-3/4"
	2-4 x 6-8	30"	82-1/4"	29-1/2"	81-3/4"
	2-6 x 6-8	32"	82-1/4"	31-1/2"	81-3/4"
	2-8 x 6-8	34"	82-1/4"	33-1/2"	81-3/4"
	2-10 x 6-8	36"	82-1/4"	35-1/2"	81-3/4"
	3-0 x 6-8	38"	82-1/4"	37-1/2"	81-3/4"
	3-6 x 6-8	44"	82-1/4"	43-1/2"	81-3/4"
	4-0 x 6-8	50"	82-1/4"	49-1/2"	81-3/4"
 Double Door, Inswing	4-0 x 6-8 (pair of 2-0 doors)	51"	82-1/4"	50-3/8"	81-3/4"
	5-0 x 6-8 (pair of 2-6 doors)	63"	82-1/4"	62-3/8"	81-3/4"
	5-4 x 6-8 (pair of 2-8 doors)	67"	82-1/4"	66-3/8"	81-3/4"
	5-8 x 6-8 (pair of 2-10 doors)	71"	82-1/4"	70-3/8"	81-3/4"
	6-0 x 6-8 (pair of 3-0 doors)	75"	82-1/4"	74-3/8"	81-3/4"
	7-0 x 6-8 (pair of 3-6 doors)	87"	82-1/4"	86-3/8"	81-3/4"
	8-0 x 6-8 (pair of 4-0 doors)	99"	82-1/4"	98-3/8"	81-3/4"
Single Door w/ Sidelite, Continuous Sill	3-0 x 6-8 (door with 1-12" Sidelite)	51"	82-1/4"	50-1/2"	81-3/4"
	3-0 x 6-8 (door with 1-14" Sidelite)	53"	82-1/4"	52-1/2"	81-3/4"
	Add to width for Venting Sidelite	+ 1/2"	82-1/4"	+1/2"	
	Add to width for Composite Jamb Unit	+ 1/2"			
 Single Door w/ 2 Sidelites, Continuous Sill	3-0 x 6-8 (door with 2-12" Sidelite)	64"	82-1/4"	63-1/2"	81-3/4"
	3-0 x 6-8 (door with 2-14" Sidelite)	68"	82-1/4"	67-1/2"	81-3/4"
	Add to width for Venting Sidelite	+1	82-1/4"	+1	
	Add to width for Composite Jamb Unit	+1			
	7-0 Door Height		86-1/4"		85-3/4"
	8-0 Door Height		98-1/4"		97-3/4"
	6-8 Outswing Door RO Height		81"		80-3/8"
	7-0 Outswing Door RO Height		85"		84-3/8"
	8-0 Outswing Door RO Height		97"		96-3/8"
	6-8 ADA Threshold RO Height		81-1/4"		80-13/16"

(Net door size: Width -3/16"; Height 6-8 = 79", 7-0 = 83", 8-0 = 95")

Door Handing Guide



FIBERGLASS DOORS

Architectural Collection

1-3/4" DOOR

- Woodgrain fiberglass facing
- Square edge design
- 4" LVL stiles with hardwood edge band
- Composite top and bottom rails
- Innovative BASF Neopor® core
- Raised moulding designs
- 20-minute fire rating construction available

Design-Pro & Smooth-Pro Collection

1-3/4" DOOR

- Woodgrain fiberglass facing
- Square edge design
- Composite capped LVL stiles
- Composite top and bottom rails
- Innovative BASF Neopor® core
- 12" lock block
- 20-minute fire rating construction available

STEEL DOORS

Contours™ Collection

1-3/4" DOOR

- LVL stiles and top rail
- Steel bottom rail
- Galvanized steel facing
- Bright white primer
- 12" lock block
- Energy efficient core

Optional

- 20-minute fire rating construction available
- 90-minute fire rating with steel edge construction

Gladiator® Collection

1-3/4" DOOR

- LVL stiles and top rail
- Steel bottom rail
- Galvanized steel facing
- Cream color primer
- 12" lock block
- Energy efficient core

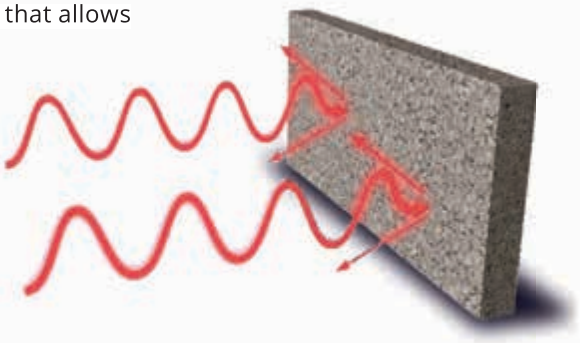
All sidelites constructed with wood stiles and rails.

Neopor®
Innovation in Insulation

BASF
The Chemical Company

Neopor® Graphite Enhanced Thermal Insulation

The BASF Neopor rigid thermal insulation leverages a BASF patent that allows BASF to integrate graphite into the Neopor cell structure. The high-purity graphite reflects radiant heat and significantly improves insulation capacity. The compelling advantage: exceptional and stable long-term thermal insulation performance.



Neopor is "Innovation in Insulation."

Neopor offers you

- Long-term stable R-value
- Neopor is GreenGuard® certified for indoor air quality
- Expansion agent, pentane, has low global warming potential and zero ozone depletion potential
- Neopor has low water absorption and is dimensionally stable throughout typical temperature range
- Neopor Rigid Thermal Insulation is produced under rigid quality standards
- JELD-WEN® Door core does not contain fluorocarbons (CFCs, HCFCs, HFCs)

For more information please visit www.neopor.basf.us

ALLIANCE DOOR PRODUCTS

OPENING OPPORTUNITIES™

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