

THERMA TRU
DOORS

ALLIANCE
DOOR PRODUCTS

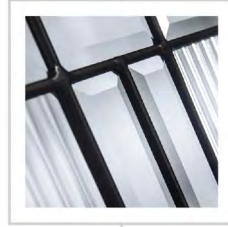


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Why Alliance Door Products

ALLIANCE DOOR PRODUCTS offers an extensive range of beautiful exterior door systems to suit any architectural style, climate and budget in the Pacific Northwest. The beauty and performance of our door systems will increase the curb appeal of your home and ensure the longevity of your investment.

Our competent, responsive door experts are dedicated to providing you with exceptional, value-added products and services. Product performance, beauty and ease-of-use make door systems by Alliance Door Products not only a smart choice but also your best choice.

Why Therma-Tru® Doors

Uncompromising quality, inside and out.

#1 Among Building Pros

It's a brand you can trust. Why? Because year after year, building professionals rank Therma-Tru #1 – as the brand they prefer most – in entry doors.*



Experience & Know-How

Behind every Therma-Tru door stands decades of experience and technical know-how. Therma-Tru makes or recommends every aspect – from the glass to the hinges – to bring your home durability and reliability through the years.

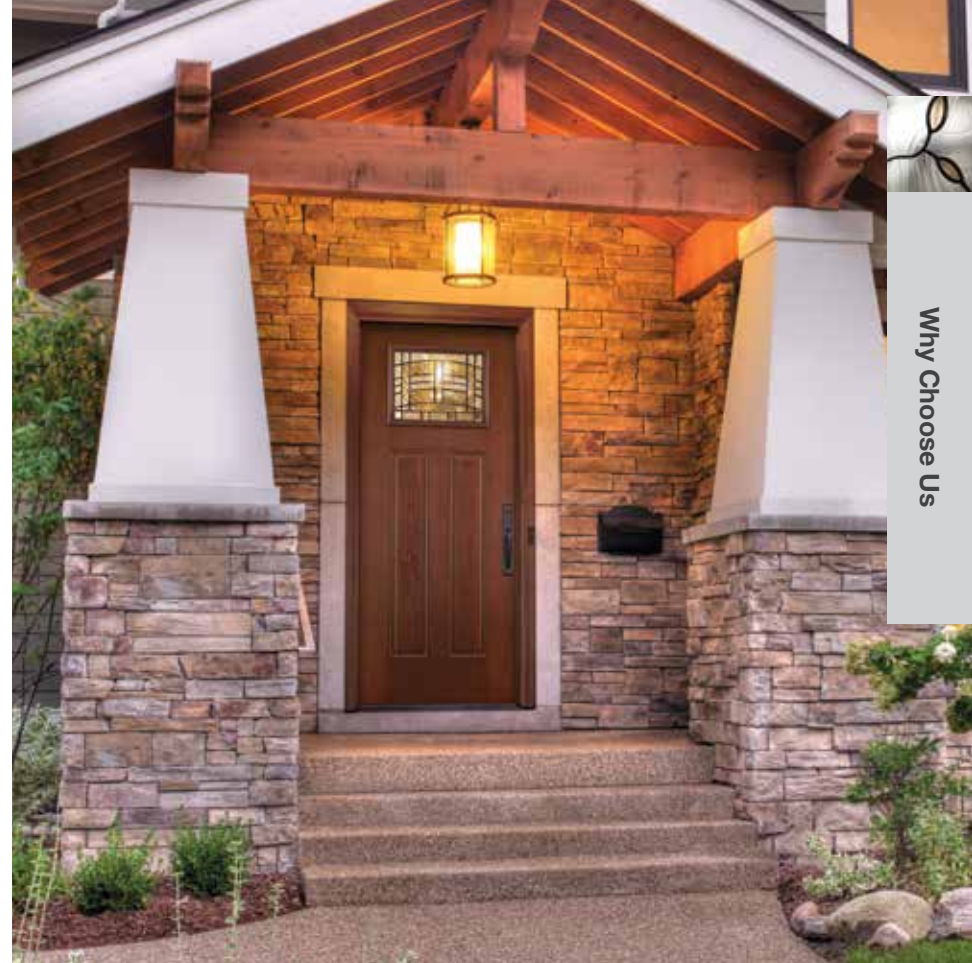
Lifetime Limited Warranty

When you pay close attention to every detail that goes into a door, you can stand behind its parts longer than the rest. That's why your Therma-Tru fiberglass door system is backed with a lifetime limited warranty – the industry's most comprehensive warranty of its kind.



Energy Efficiency

More than 80% of Therma-Tru door and glass options are ENERGY STAR® qualified and National Fenestration Rating Council (NFRC) certified, helping save money on energy costs.



Why Choose Us

◆	Flush-Glazed Glass	LE	Low-E Glass
◆	Black Nickel Caming	SDL	Simulated Divided Lites
■	Brushed Nickel Caming	SDLF2	Simulated Divided Lites
❖	Brass Caming	SDLF3	Simulated Divided Lites
X	Wrought Iron	SDLF4	Simulated Divided Lites
XG	Geometric Glass	GBG	Grilles Between Glass
XE	Satin Etch Glass	FXG	Fixed Grilles
XC	Chord Glass	30	Available in 30" Width
XJ	Chinchilla Glass	32	Available in 32" Width
XR	Rainglass	34	Available in 34" Width
XN	Granite Glass		

*Brand Use Study, 2018 *Builder* magazine.

Note: See your Therma-Tru seller or visit www.thermatru.com for details on limited warranties and exclusions, and ENERGY STAR qualified products.

Front Cover: Classic-Craft American Style Collection, Low-E Glass with SDLs, Door – CCA2340, Sidelites – CCA2400SL, ©TheHouseDesigners.com

Above: Fiber-Classic Mahogany Collection, Maple Park Glass, Door – FCM609

Left Page: Smooth-Star, Internal Blinds, Doors – S130

Door Options

Choose from our many fiberglass doors to create an entry that complements the architectural style of your home. Options include wood-grained, stained or smooth, painted surfaces.

Classic-Craft® Premium Entryways

These premium fiberglass entryways come in four wood grains or a smooth surface that all rival the look of custom wood. Classic-Craft entry doors are rated a *Consumers Digest* Best Buy.



Architecturally correct for true classic beauty.

Doors designed to be architecturally correct, with proportions modeled after classic architectural principles, to create a more premium entryway.

Up to
25% wider
panels*



Classic-Craft Premium Door



Standard Fiberglass Door



Premium – right down to the edge.
A solid hardwood square edge delivers a genuine wood appearance.



Standard fiberglass bullnose edge.
The bullnose profile, typical of other fiberglass doors, detracts from the authentic wood look.

Classic-Craft®
American Style Collection™

Classic-Craft®
Mahogany Collection™



Classic-Craft®
Rustic Collection™

Classic-Craft®
Oak Collection™

Classic-Craft®
Canvas Collection®

Door Options

Fiber-Classic® Doors

Get the look and feel of rich Mahogany or warm Oak with excellent performance and value.



Smooth-Star® Doors

Get a smooth surface for plenty of color options with exceptional performance and value.

Fiber-Classic®
Mahogany
Collection™

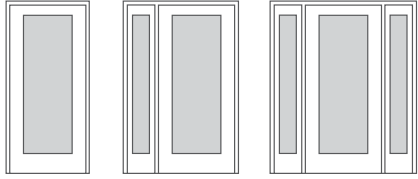
Fiber-Classic®
Oak Collection™

Smooth-Star®

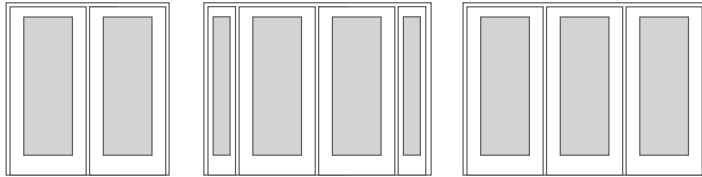
Entry Door Configurations

Configure a beautiful look to suit your home.

Single Doors



Multiple Doors



Entry Door Configurations

Door Construction



Classic-Craft® Premium Entryways

1 Enhanced Weather Resistance

No more worries about rotting, warping or twisting. Classic-Craft premium entryways are tested and designed to resist extreme weather conditions and the damaging effects of moisture. Both the top and bottom of the door are protected by composite rails for a longer-lasting entryway.

2 Solid Security

Classic-Craft premium entryways feel solid and close with authority. A 4" wide beam of engineered lumber runs from the top to the bottom of the locking side of the door to add mass and rigidity, giving the door weight and a natural wood feel.

3 Excellent Durability

Built to stand up to the elements and years of wear, Classic-Craft's fiberglass skins are thicker than other standard fiberglass doors to provide added durability and better long-term performance.

4 Higher R-Values

Classic-Craft premium entryways contribute to an energy-efficient home. A polyurethane foam core provides up to four times the insulating R-Value of wood.*

5 Edge-to-Edge Moisture Protection

Resist moisture at every turn – and along every edge. Classic-Craft premium entryways have hardwood and composite edges that help prevent moisture penetration.

Fiber-Classic® & Smooth-Star® Doors

1 Weather Resistance

Composite rails protect the door at the top and bottom edges to help block moisture that can wick into doors.

2 Security

An enhanced lock block combined with a 1-1/4" engineered lumber lock stile increases rigidity and stability.

3 Durability

With very little maintenance, a fiberglass door can bring a home years of durability. Unlike wood, fiberglass will not warp or rot. And, unlike steel, it will not dent or rust.

4 R-Values

Built with a polyurethane foam core, Therma-Tru fiberglass doors insulate against cold and heat for exceptional energy efficiency, offering up to four times the insulating R-Value of wood.*



What a DIFFERENCE a DOOR Makes



Now that's a smart investment.

Are You Remodeling?

There are so many ways to renovate a home. But adding a stunning new Therma-Tru entry door is one sure way to help homeowners add curb appeal.



\$18,750

A smart investment, a new Therma-Tru entry door can **increase** your home's perceived **value** by **4.2%** or **\$18,750** on average.*¹



Homeowners who choose a stylish new Therma-Tru® entry door can see **more than 2 times** the return on their investment.*



10 SEC.

Potential homebuyers will form an opinion about your home's value within **10 seconds** of **seeing it in person.**²

¹www.thermatru.com ²www.about.com

*Not based on actual home sales. Not a guarantee of investment returns, increase in value or selling price. Based on a nationwide survey of consumers' estimates of perceived home value based on exterior appearance. Results may vary based on region and home style. Therma-Tru's "National Home Valuation Study" was commissioned by Therma-Tru in 2015 and conducted by TNS, an independent provider of Internet-based research.

Decorative Glass

Classic-Craft®

Homeward™



Black Nickel



Brushed Nickel



Privacy Rating



Fiber-Classic® & Smooth-Star®

Sedona



Black Nickel



Privacy Rating



Lucerna®



Black Nickel



Brushed Nickel



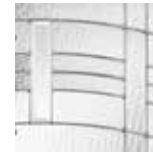
Privacy Rating



Maple Park®



Black Nickel



Brushed Nickel



Privacy Rating



Note: Glass privacy ratings may be more or less than indicated, based on glass design and size of glass. Glass designs may differ from depiction due to size and hand craftsmanship of glass. See your Therma-Tru seller or visit www.thermatru.com for more details.

Avonlea®



Black Nickel

1 **4** 10
Privacy Rating



Saratoga™



Black Nickel



Brushed
Nickel

1 **7** 10
Privacy Rating



Wellesley™



Brushed Nickel



Brass

1 **6** 10
Privacy Rating



Riserva™



Wrought Iron

1 **10**
Privacy Rating



Decorative Glass

Fiber-Classic® & Smooth-Star®

Concorde™



Brushed Nickel

1 8 10
Privacy Rating



Kensington™



Brushed Nickel

1 8 10
Privacy Rating



Pembridge™



Brushed Nickel

1 7 10
Privacy Rating



Axis™



Black Nickel

1 7 10
Privacy Rating



Note: Glass privacy ratings may be more or less than indicated, based on glass design and size of glass. Glass designs may differ from depiction due to size and hand craftsmanship of glass. See your Therma-Tru seller or visit www.thermatru.com for more details.

Specialty Glass

Privacy & Textured Glass

Geometric (XG)



1 **7** 10
Privacy Rating



Satin Etch (XE)



1 **10**
Privacy Rating



Chord (XC)



1 **10**
Privacy Rating



Chinchilla (XJ)



1 **10**
Privacy Rating



Specialty Glass

Privacy & Textured Glass

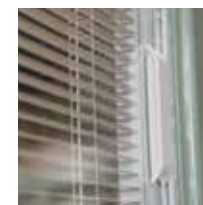
Rainglass (XR)



Internal Blinds



Internal blinds provide the privacy and convenience of a cordless blind enclosed between glass. A single-hand operator opens, closes and tilts the blinds to control the desired level of privacy and light.



Granite (XN)



Screen Vented



Screen vented lites offer a built-in screen for ventilation, featuring a gliding operation and sash locking system.



Note: Glass privacy ratings may be more or less than indicated, based on glass design and size of glass. Glass designs may differ from depiction due to size and hand craftsmanship of glass. See your Therma-Tru seller or visit www.thermatru.com for more details.

Simulated Divided Lites (SDL)



Grilles Between Glass (GBG)

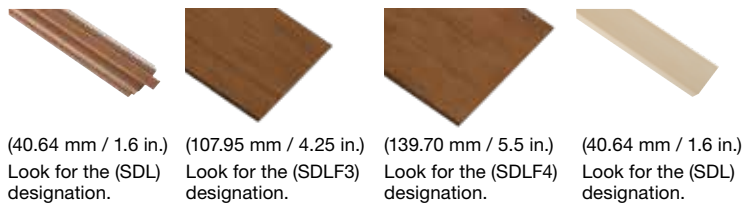


Fixed Grilles (FXG)



SDL Bar Options

Classic-Craft



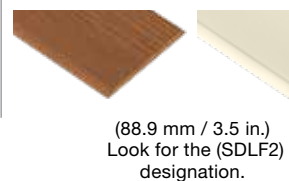
Fiber-Classic Smooth-Star



Smooth-Star



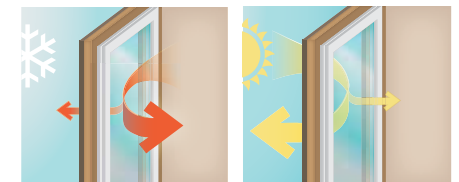
Fiber-Classic



Flush-Glazed Glass (🔹)



Low-E Glass (LE)



In cold weather, Low-E glass reflects the heat back inside to help keep your home warm.

In warm weather, Low-E glass reflects the sun's rays off of the glass to help keep your home cool.



EnLiten™ Flush-Glazed Designs

For Classic-Craft®, Fiber-Classic® & Smooth-Star® Doors & Sidelites

Simplified beauty. Resilient designs. At Therma-Tru, we believe your door should always welcome you home – while playing seamlessly into your style. Our EnLiten flush-glazed designs create striking profiles that effortlessly combine indoor and outdoor living spaces, inviting in more natural light than ever. The possibilities are endless, giving you doors that perfectly fit your lifestyle.



Modern-Style Front Entry

See the difference.

EnLiten flush-glazed designs provide a simple profile with no added embellishments around the glass.



Flush-Glazed Glass



Lip-Lite Frame

Maximum views.

Create an airy, open feeling in the home with larger daylight openings. EnLiten™ flush-glazed designs offer up to a 16% increase in visible glass area than conventional lite frames.



*Comparison of U-factor values of a flush-glazed full-lite door and a Lip-lite full-lite door, both with Low-E glass.

**Must be installed as part of a Therma-Tru door system in compliance with a Therma-Tru product approval. Impact-rated products not available.

Top: Smooth-Star, Satin Etch Glass with SDLs, Door – S5710XE, Sidelite – S5710XESL, ©TheHouseDesigners.com

Right Page Top Left: Fiber-Classic Oak Collection, Clear Glass with GBGs, Door – 2150

Right Page Bottom Left: Fiber-Classic Oak Collection, Clear Glass, Doors – 2000

Right Page Right: Classic-Craft Canvas Collection, Homeward Glass, Door – CCV911, Sidelites – CCV911SL, Dentil Shelf



Traditional-Style Patio Doors



Craftsman-Style Front Entry

Durable by design.

Double- or triple-pane glass is built directly into the door with a high-performance dual adhesive weather seal. This reduces the potential for air and water infiltration, among other benefits.



Superior Sound Dampening

Doors with flush-glazed glass do a better job of dampening outside noise compared to a Lip-lite alternative.



11% More Energy Efficient

The Low-E glass used in flush-glazed doors delivers a clear view and is 11% more energy efficient than 1/2" Low-E glass in a Lip-lite frame.*



Withstands Winds Up to 167 mph

Door systems with flush-glazed glass are designed and tested to withstand wind forces up to 167 mph (DP-50).** (ASTM-E330)

Warranty riders for peace of mind.

EnLiten™ Flush-Glazed Rider for Construction & Installation

Provides protection in case of accidental glass breakage during residential and multi-family construction or installation. Therma-Tru will replace the flush-glazed fiberglass door or sidelite.

EnLiten™ Flush-Glazed Rider for Homeowners

Provides protection in case of glass-related failures due to manufacturer defect. Therma-Tru will furnish \$300 toward installation and replace the flush-glazed fiberglass door or sidelite.





Full-Glass Options

Full-Glass Options

Note: Product images show exterior side of door.

Classic-Craft®

All doors available in 6'8" height and 36" width.



Homeward
CC9925
◆ ■

Classic-Craft®

EnLiten™ Flush-Glazed Designs

All doors available in 6'8" height and 36" width.



Low-E Shaker
CCA2400
▲ (LE)



**Low-E 3-Lite
SDLF4 Shaker**
CCA2300
▲ (LE)



**Low-E 6-Lite
SDLF3 Shaker**
CCA2330
▲ (LE)



**Low-E 2-Lite
SDLF4 Shaker**
CCA2370
▲ (LE)

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 36" width.



Wellesley
FCM104
■ ◆



FC104
■ ◆



S155
■ ◆



Riserva
FCM574
X



FC574
X



Pembroke
S6500
■



Axis
FCM1652
◆



FC1652
◆



S1652
◆

Note: Product images show exterior side of door.

Full-Glass Options

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 32", 34" and 36" widths.

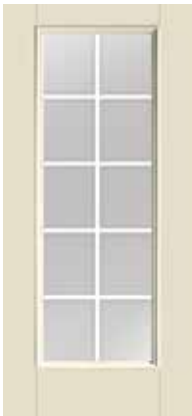


FC141
(LE)



S130
(LE)

Low-E Internal Blinds
FCM141
(LE)



Low-E 10-Lite GBG
S128
(LE)



Low-E 10-Lite FXG
S128
(LE)



FC10
(XR, LE)



S118
(XR, LE)

Rainglass / Low-E
FCM10
(XR, LE)

Fiber-Classic® & Smooth-Star®

EnLiten™ Flush-Glazed Designs

All doors available in 6'8" height and 30", 32", 34" and 36" widths.



S5700
▲ (XE, LE)

**Satin Etch / Low-E
3-Lite SDLF2**
FC5700
▲ (XE, LE)



S5710
▲ (XE, LE)

**Satin Etch / Low-E
4-Lite SDLF2**
FC5710
▲ (XE, LE)



S5720
▲ (XE, LE)

**Satin Etch / Low-E
5-Lite SDLF2**
FC5720
▲ (XE, LE)



S2000XE
▲

Satin Etch
2000XE
▲ (XE)



S2000
▲ (LE)

Low-E Glass
2000
▲ (LE)

Full-Glass Options

Key

- | | | | | | | | |
|----|--------------------|----|-------------|-------|-------------------------|-----|---------------|
| ▲ | Flush-Glazed Glass | XR | Rainglass | SDLF2 | Simulated Divided Lites | FXG | Fixed Grilles |
| XE | Satin Etch Glass | LE | Low-E Glass | GBG | Grilles Between Glass | | |



Full-Glass Options



Smooth-Star, Clear Glass with SDLs, Door – S92, Transom – 19200T

3/4-Glass Options

Classic-Craft®

All doors available in 6'8" height and 36" width.



Homeward
CCM9923
◆ ■



Lucerna
CCM204
◆ ■

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 36" width.



Saratoga
FCM907
◆ ■



FC907
◆ ■



S6092
◆ ■



Saratoga
S982
◆ ■



Riserva
FCM543
✕



FC543
✕



**Satin Etch / Low-E
12-Lite SDL**
FCM82
(XE, LE) 32



FC82
(XE, LE) 32



S82
(XE, LE) 32



**Satin Etch / Low-E
12-Lite SDL**
FC92
(XE, LE)



S92
(XE, LE)



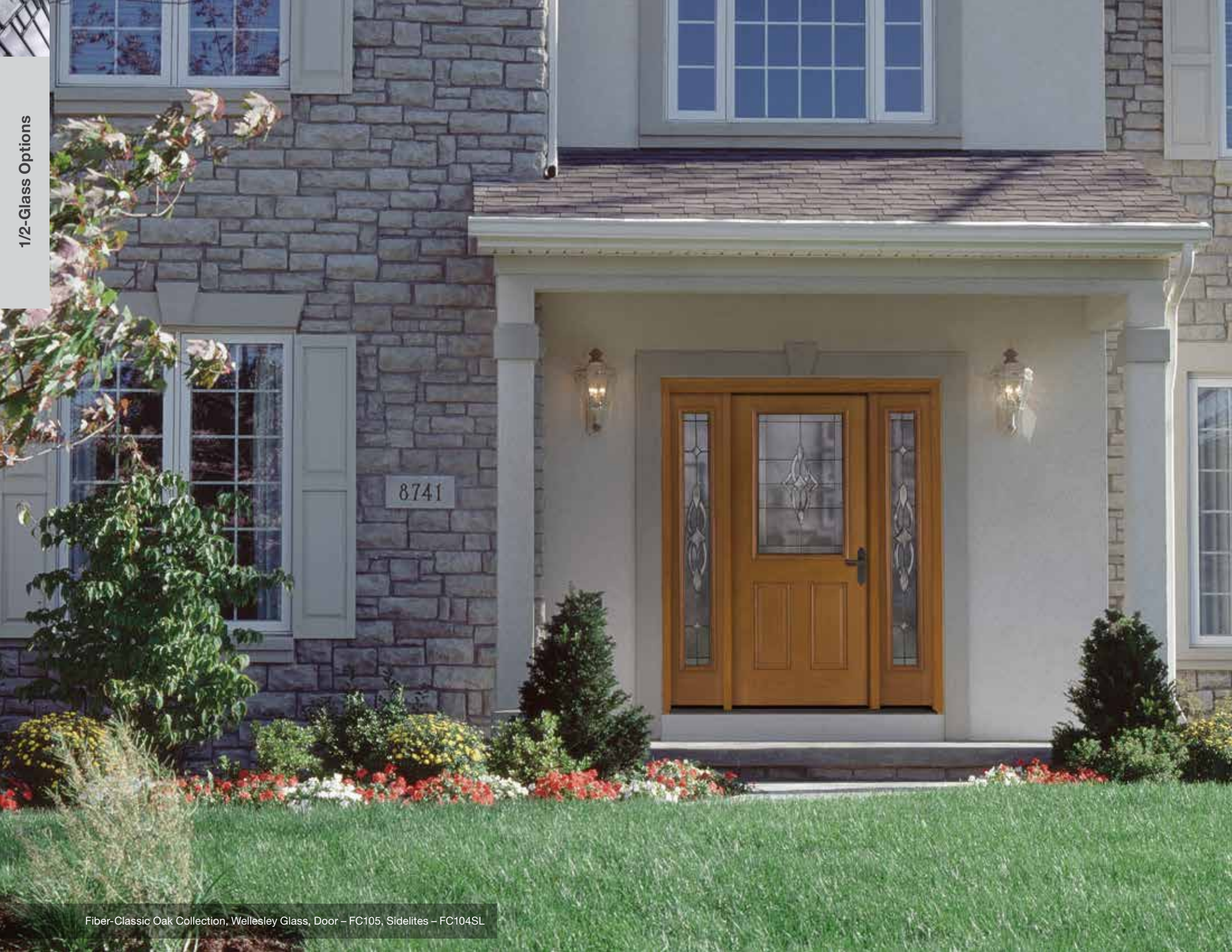
Satin Etch / Low-E
FCM32
(XE, LE) 32



FC32
(XE, LE) 32



S80
(XE, LE) 32



1/2-Glass Options

Note: Product images show exterior side of door.

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 36" width.



FC101



S211

Sedona
FCM101



Sedona
FCM6025



FC901



S6101

Maple Park
FCM901



S6107

Maple Park
FCM6107



FC906

Saratoga
FCM906



Saratoga
FCM6029



FC105



S214

Wellesley
FCM105



S6030

Wellesley
FCM6030



Pembridge
S6560



Pembridge
S6565



1/2-Glass Options

Note: Product images show exterior side of door.

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 36" width.



Internal Blinds
FCM678 32



FC678 32 34



S132 32 34



Internal Blinds
S131 ■ 32 34



Screen Vented
S243 32 34



**Low-E Glass
9-Lite GBG / FXG**
S262 32 34
(LE, GBG, FXG)



**Low-E Glass
9-Lite GBG / FXG**
S6022 32 34
(LE, GBG, FXG)



Privacy / Low-E
FCM62
(XE, XR, LE) 32



FC62
(XE, XR, LE) 32 34



S206
(XE, XR, LE) 32 34



Privacy / Low-E
FCM6021
(XE, XR, LE)



S6021
(XE, XR, LE) 32



GREEN TEA
GUN POWDER 2
A UK
52
LONDON
T. T. C. I. D.



Oval / Minimal Glass Options

Smooth-Star, Pembridge Glass, Door – S6576

Oval / Minimal Glass Options

Note: Product images show exterior side of door.

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 36" width.



FC785



S988

Avonlea
FCM785



FC788



S991

Avonlea
FCM788



FC709



S709

Kensington
FCM151



FC151



S163

Kensington
FCM789



Pembroke
S6577



Pembroke
S6576



Concorde
S17



Low-E Glass FXG
FC23
(LE)



S255 ³²



Low-E Glass
FC803
(LE)



S256
(LE)



Privacy / Low-E
FCM61
(XE, XC, XJ, XR, XN, LE)



FC61
(XE, XC, XJ, XR, XN, LE)



S296
(XE, XC, XR, XN, LE)



Black Nickel Caming



Brushed Nickel Caming

XE

Satin Etch Glass

XC

Chord Glass

XJ

Chinchilla Glass

XR

Rainglass

XN

Granite Glass

LE

Low-E Glass

FXG

Fixed Grilles

³²

Available in 32" Width



Craftsman Options

Note: Product images show exterior side of door.

Classic-Craft®

EnLiten™ Flush-Glazed Designs

All doors available in 6'8" height and 36" width.



Homeward
CCA211
◆◆■



**Homeward
2-Lite SDL**
CCA221
◆◆■



**Homeward
3-Lite SDL**
CCA231
◆◆■



Low-E Glass
CCA210
▲(LE)



**Low-E Glass
2-Lite SDL**
CCA220
▲(LE)



**Low-E Glass
3-Lite SDL**
CCA230
▲(LE)



**Low-E Glass
4-Lite SDL**
CCA240
▲(LE)



**Low-E Glass
6-Lite SDL**
CCA260
▲(LE)

Dentil Shelf

Classic-Craft®



American Style 4-Block

Craftsman Options

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 36" width.



S609



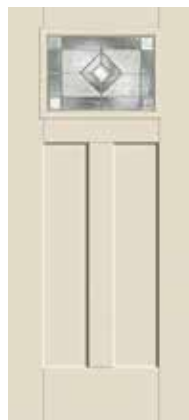
Maple Park
FCM609



S602



Saratoga
FCM602



Pembroke
S2640*



S601

(XE, XC, XJ,
XR, XN, LE)

Privacy / Low-E
FCM601
(XE, XC, XJ, XR, XN, LE)



**Low-E Glass
Shaker**

S4810



S605
(XE, XC, XJ,
XR, XN, LE)

**Privacy / Low-E
2-Lite SDL**
FCM605
(XE, XC, XJ, XR, XN, LE)



S606
(XE, XC, XJ,
XR, XN, LE)

**Privacy / Low-E
3-Lite SDL**
FCM606
(XE, XC, XJ, XR, XN, LE)



S607
(XE, XC, XJ,
XN, LE)

**Privacy / Low-E
4-Lite SDL**
FCM607
(XE, XC, XJ, XN, LE)



S608
(XE, XC, XJ,
XN, LE)

**Privacy / Low-E
6-Lite SDL**
FCM608
(XE, XC, XJ, XN, LE)



**Low-E Glass
Shaker 2-Lite SDL**

S4812



Key



Flush-Glazed Glass



Black Nickel Caming



Brushed Nickel Caming



Satin Etch Glass

XC

Chord Glass

XJ

Chinchilla Glass

XR

Rainglass

XN

Granite Glass

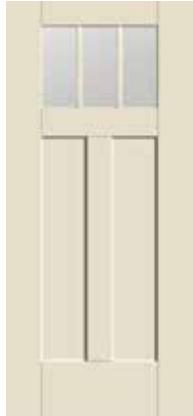
LE

Low-E Glass

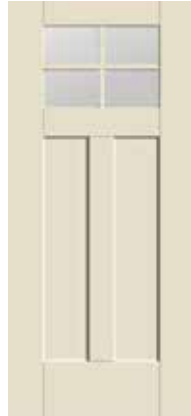
SDL

Simulated Divided Lites

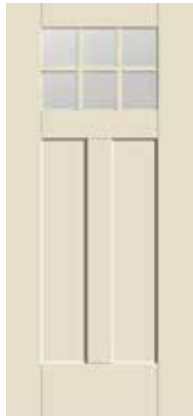
Note: Product images show exterior side of door.



**Low-E Glass
Shaker 3-Lite SDL**
S4813
▲ (LE)



**Low-E Glass
Shaker 4-Lite SDL**
S4814
▲ (LE)



**Low-E Glass
Shaker 6-Lite SDL**
S4816
▲ (LE)

Dentil Shelves
**Fiber-Classic® &
Smooth-Star®****



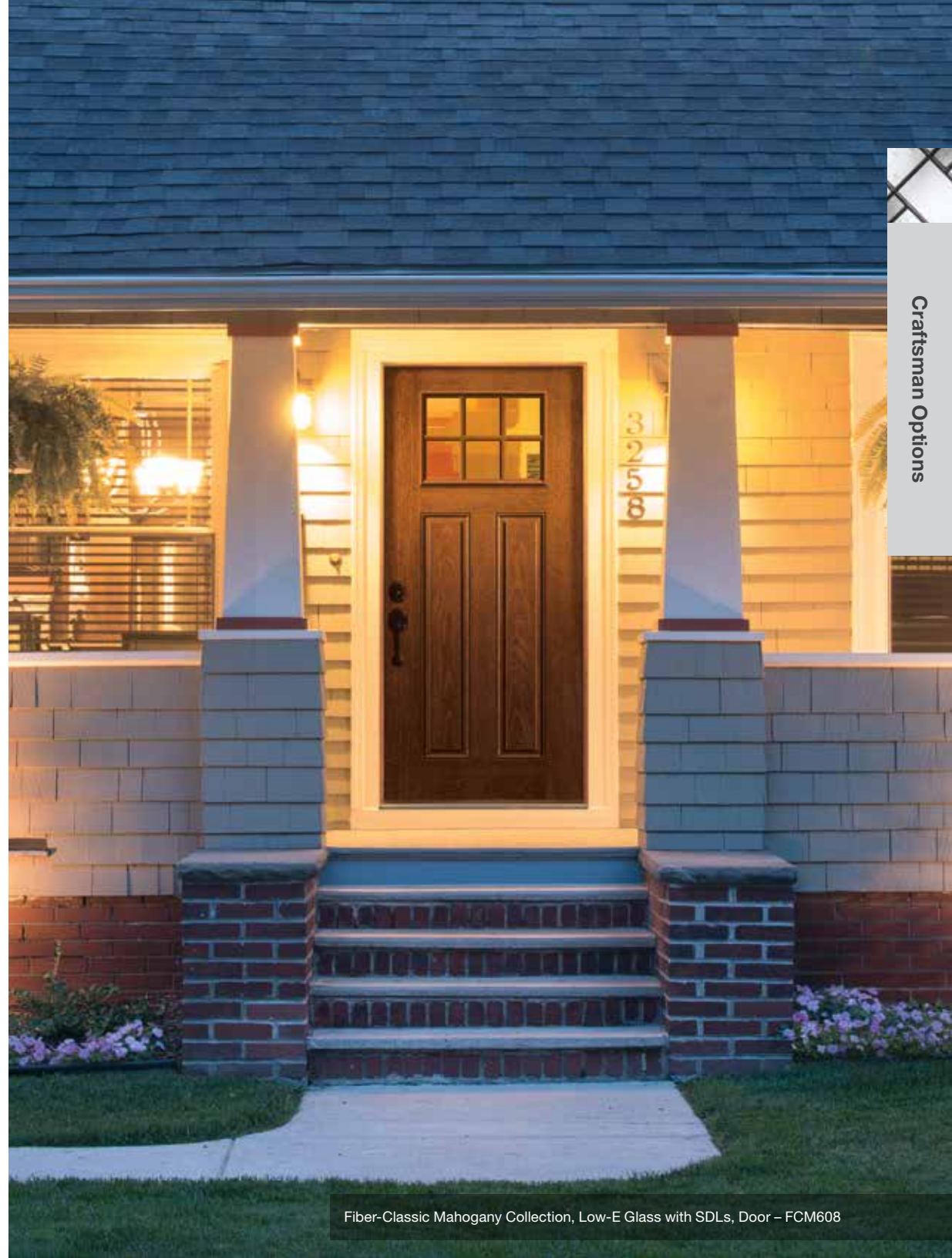
Mahogany 4-Block



Smooth 4-Block

*Available with flat lite frame only.

**Not recommended for use behind storm doors or to be painted dark colors, if exposed to direct sunlight.



Craftsman Options

Fiber-Classic Mahogany Collection, Low-E Glass with SDLs, Door – FCM608

Pulse® Options

All doors available in 6'8" height and 32", 34" and 36" widths. All doors available with flat frame only.

Ari



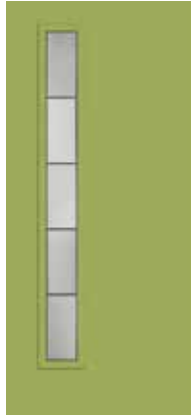
Axis S2AX



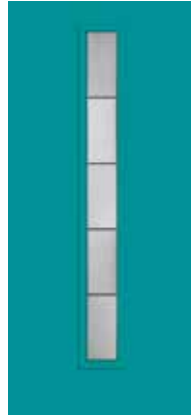
Privacy / Low-E

S2
(XG, XE, XC, LE)

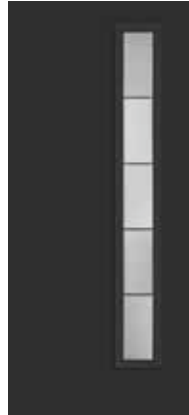
Línea



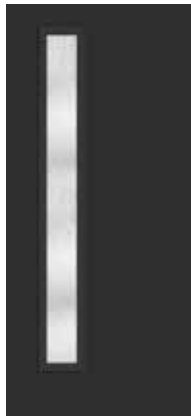
Axis
S1LAX



Axis
S1AX



Axis
S1RAX



Privacy / Low-E
S1L
(XG, XE, LE)



Privacy / Low-E
S1
(XG, XE, LE)



Privacy / Low-E
S1R
(XG, XE, LE)

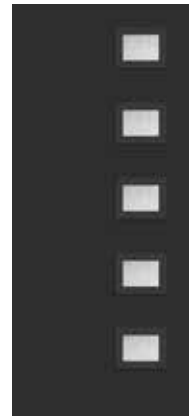
Echo



Privacy / Low-E
S5L
(XG, XE, XC, XR, XN, LE)



Privacy / Low-E
S5
(XG, XE, XC, XR, XN, LE)



Privacy / Low-E
S5R
(XG, XE, XC, XR, XN, LE)





Classic-Craft Rustic Collection Door – CCR205; Low-E Glass, Sidelites – CCR3400SL

Solid-Panel Options

Note: Product images show exterior side of door.

Classic-Craft®

All doors available in 6'8" height and 36" width.



1-Panel Shaker
CCA1100



3-Panel Shaker
CCA1133



5-Panel Shaker
CCA1150



2-Panel Plank Soft Arch
CCR205



CCV205



2-Panel Soft Arch
CCR200



2-Panel Square Top
CCV220



2-Panel 3/4 Top
CC91



6-Panel
CCM60



CC60



CCV060



5-Panel
CCV050



Full Plank
CCR100

Clavos & Strap Hinge



1 1/4"



1 1/4"



18"

Solid-Panel Options

Fiber-Classic® & Smooth-Star®

All doors available in 6'8" height and 32" and 36" widths.



FC31

3-Panel Square Top
FCM31



2-Panel 3/4 Top
S93



S220

2-Panel Square Top
FCM220



1-Panel Shaker
S1100



2-Panel Square Top Shaker
S120



2-Panel Soft Arch
S200 ³⁰



2-Panel Plank Soft Arch
S205



S960

4-Panel Square Top
FC808

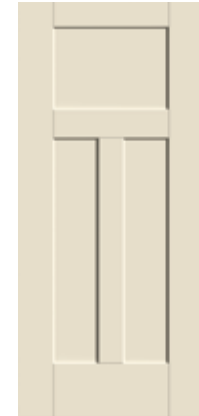


FC755
(36" only)



S755

3-Panel Scroll
FCM755



2-Panel Craftsman Shaker
S4800

Note: Product images show exterior side of door.



S600

2-Panel Craftsman
FCM600



FC134



S11
(36" only)

8-Panel
FCM134



FC60 30 34



S210 30 34

6-Panel
FCM60



1000 30 34



S100 30 34

Flush Panel
FCM1000 30



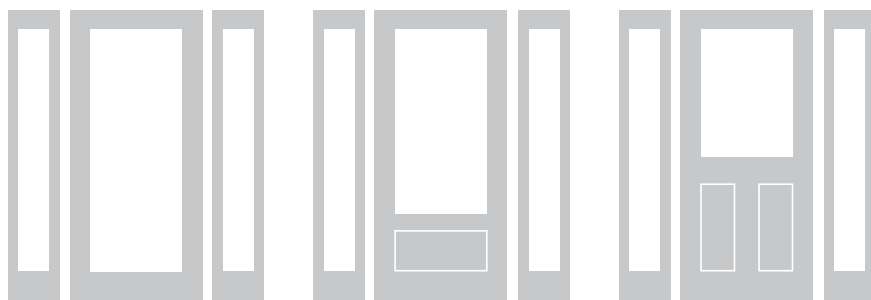
Solid-Panel Options

Smooth-Star Door – S4800



Sidelite Configurations

Configure a beautiful look to suit your home.



Full-Lite Sidelites

Classic-Craft®

EnLiten™ Flush-Glazed Designs

Sidelites available in 6'8" height and 12" and 14" widths.



Homeward

CCA3401SL



CC9925SL



Lucerna

CCM3412SL



**Low-E Glass
5-Lite SDL**

CCA3450SL



**Low-E Glass
3-Lite SDF4**

CCA3400SL
▲ (LE)



CCM3400SL ▲ (LE)



CCR3400SL ▲ (LE)



CC2020SL ▲ (LE)



CCV100SL ▲ (LE)



**Low-E Glass
6-Lite SDF3**

CCA2300SL
▲ (LE)



**Low-E Glass
6-Lite SDF3**

CCA2330SL
▲ (LE)

Key



Flush-Glazed Glass



Black Nickel Caming



Brushed Nickel Caming



Brass Caming

Note: Product images show exterior side of sidelite.

Fiber-Classic® & Smooth-Star®

Sidelites available in 6'8" height and 12" and 14" widths.



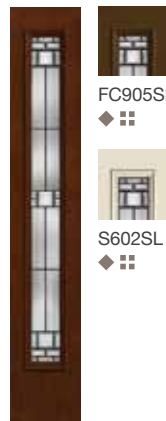
FC100SL
◆

Sedona
FCM816SL
◆



FC900SL
◆ ■■

Maple Park
FCM812SL
◆ ■■



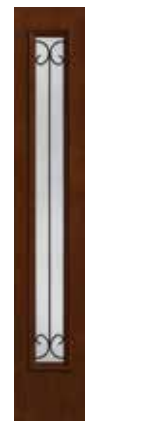
FC905SL
◆ ■■
S602SL
◆ ■■

Saratoga
FCM815SL
◆ ■■



FC104SL
■ ■◆

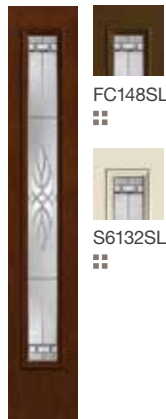
Wellesley
FCM818SL
■ ■◆



Riserva
FCM572SL
X



Concorde
S4070SL
■ ■

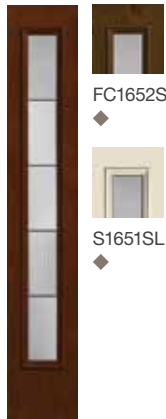


FC148SL
■ ■
S6132SL
■ ■

Kensington
FCM813SL
■ ■



Pembroke
S6500SL
■ ■



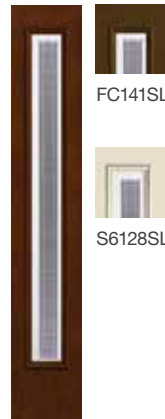
FC1652SL
◆
S1651SL
◆

Axis
FCM1651SL
◆



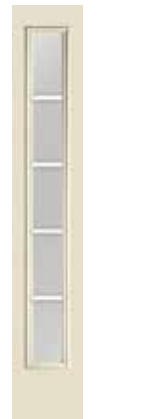
FC47SL
(XR, LE)
S601SL
(XG, XE, XR, LE)

Privacy / Low-E
FCM12101SL
(XR, LE)



FC141SL
S6128SL

Internal Blinds
FCM1286SL



Low-E Glass 5-Lite GBG / FXG
S1170SL
(LE, GBG, FXG)

X Wrought Iron
XG Geometric Glass

XE Satin Etch Glass
XR Rainglass

LE Low-E Glass
SDL Simulated Divided Lites

SDLF2 Simulated Divided Lites
SDLF3 Simulated Divided Lites

SDLF4 Simulated Divided Lites
GBG Grilles Between Glass

FXG Fixed Grilles

Fiber-Classic® & Smooth-Star® EnLiten™ Flush-Glazed Designs

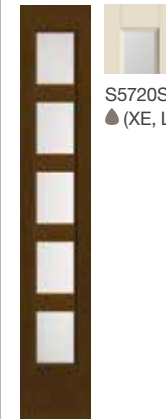


Satin Etch
S2000XESL
◆ (XE)



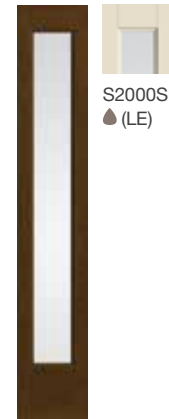
S5710SL
◆ (XE, LE)

Satin Etch / Low-E 4-Lite SDLF2
FC5710SL
◆ (XE, LE)



S5720SL
◆ (XE, LE)

Satin Etch / Low-E 5-Lite SDLF2
FC5720SL
◆ (XE, LE)



S2000SL
◆ (LE)

Low-E Glass 2000SL
◆ (LE)

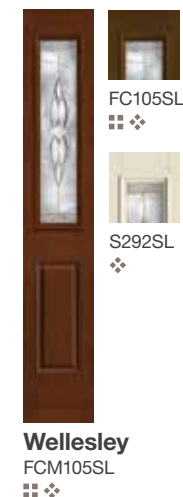


1/2-Lite Sidelites

Fiber-Classic® & Smooth-Star®

Sidelites available in 6'8" height and 12" and 14" widths.

Note: Product images show exterior side of sidelite.



Sidelite Configurations

Configure a beautiful look to suit your home.



Note: Transoms are available by special order with Extended Lead Time

Above: Smooth-Star, Saratoga Glass, Door – S6029, Sidelites – S291SL, Transom – 19750T

Above Right: Smooth-Star, Low-E Glass with SDLs, Door – S4814, Sidelites – S4812SL



Craftsman Sidelites

Classic-Craft®

EnLiten™ Flush-Glazed Designs
Sidelites available in 6'8" height and 12" and 14" widths.



Homeward
CCA211SL
◆◆◆



Low-E Glass
CCA210SL
◆ (LE)



Low-E Glass
S4810SL
◆ (LE)



Low-E Glass 2-Lite SDL
CCA220SL
◆ (LE)



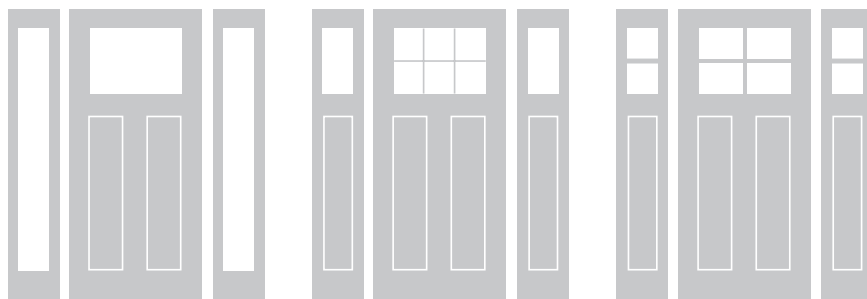
Low-E Glass
CCA3400SL
◆ (LE)



Low-E Glass 2-Lite SDL
S4812SL
◆ (LE)

Sidelite Configurations

Configure a beautiful look to suit your home.



A Complete Door System

A Therma-Tru® door with genuine Therma-Tru parts is more than just a beautiful door. It's a complete door system – from the glass to the hinges – made to perform as good as it looks.



1 Frame Options

We can help you choose the right frame for your door system.

2 Removable Weatherstrip

Our resilient design compresses when closed and springs back when open. It's protected by a durable jacket for long-lasting sealing power.

3 Hardware

Choose from beautiful options that will complement the look of your home and help bring you security and peace of mind.

4 Ball-Bearing Hinges

Hinges with ball-bearings protect each hinge pivot, offering added support and stability to help keep your door opening and closing smoothly.

5 7-Shape Corner Seal Pads

(Inswing Only) This innovative design creates a protective air pocket that helps prevent a vacuum from wicking moisture up the weatherstrip.

6 Composite Adjustable Sills

These allow flexibility to adjust the sill cap vertically to close gaps, helping to maintain a tight seal between the sill and the bottom of the door.

7 Dual-Bulb / Dual-Fin Bottom Sweep

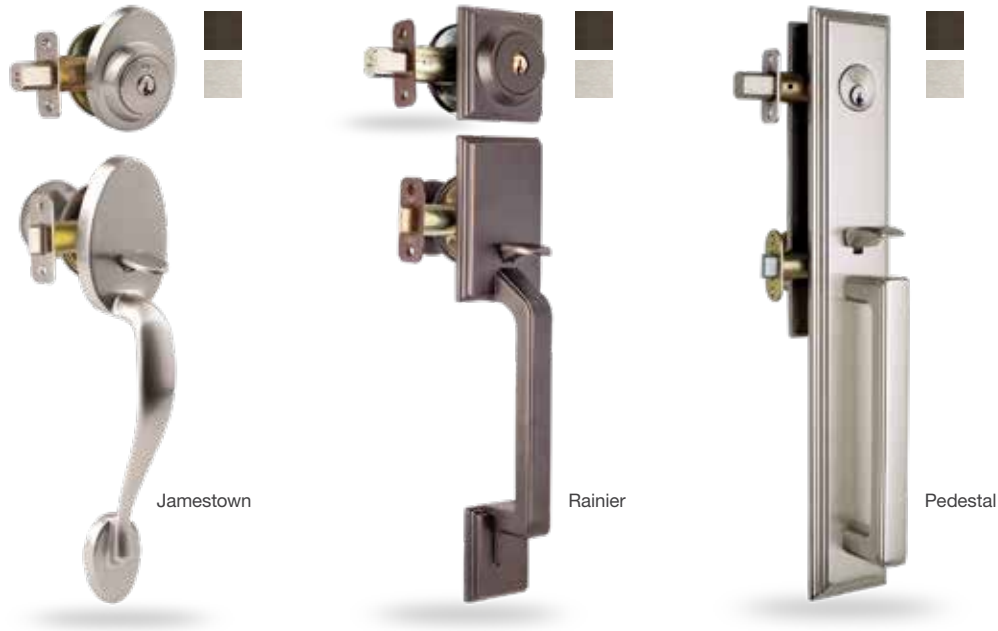
(Inswing Only) Two bulbs compress to sit tight against the sill, while two fins act like walls to form barriers and a built-in rain deflector pushes moisture away.

8 Mullion Options

Mullions not only give the hinges and lock a place to anchor, they come in a range of sizes from 1"-3" in width per mullion to help create an entry door system to fit the opening of your home.

Hardware Options

Handlesets



Levers



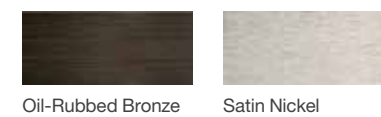
Knobs



Deadbolts



Finish Options



Multi-Point Locking Systems (MPLS)

Lever-Style MPLS

(Highly recommended for 8'0" and double fiberglass doors. Not recommended for steel doors. Strike plate packages available to meet the installation needs of various MPLS applications.)

Exterior Handlesets



Heirloom Millennium
Locking: Active / Inactive (Not Shown)

Standard Door Options



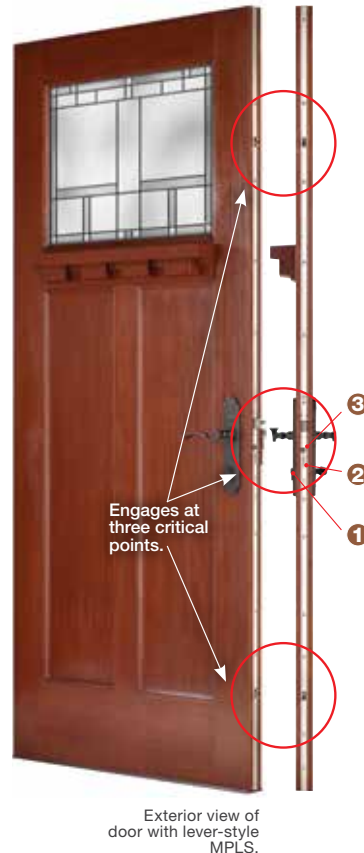
Tongue
(For single door systems.)

Shootbolt
(For double door systems.)

Finish Options



Bright Brass Satin Nickel Oil-Rubbed Bronze



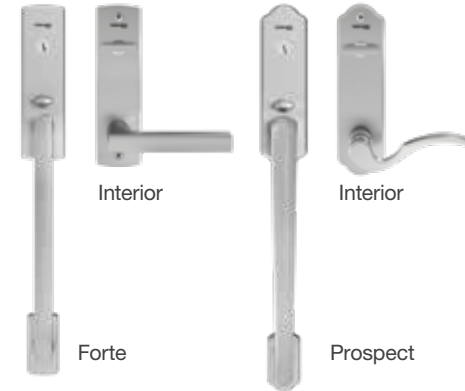
Exterior view of door with lever-style MPLS.

- ① Self-lubricating locks.
- ② 1" premium stainless steel deadbolt.
- ③ Integrated mishandling device.

Grip-Style MPLS

(Highly recommended for 8'0" fiberglass doors. Active option only. Not available for door systems with an astragal. Not recommended for steel doors. Strike plate package available.)

Handlesets



Interior

Interior

Standard Door Options

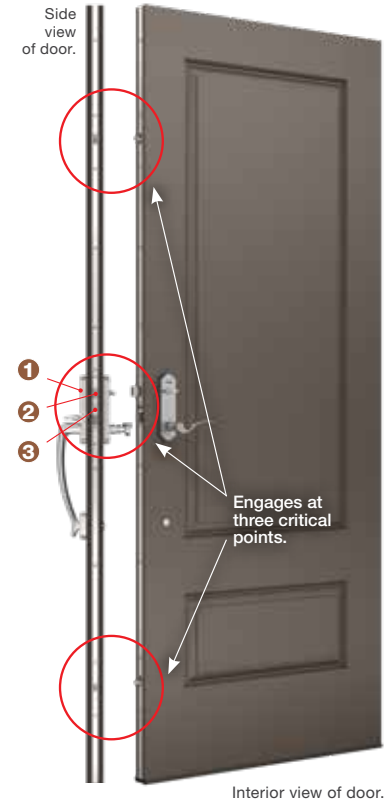


Tongue
(For single door systems.)
Height: 6'8" Configurations: Inswing Outswing

Finish Options



Satin Nickel Oil-Rubbed Bronze



Interior view of door.

- ① Self-lubricating locks.
- ② 1" premium stainless steel deadbolt.
- ③ Integrated mishandling device.

Frame Options



Primed Finger-Joint

Pine finger-joint frames are the most economical frame choice.

The engineered finger-joint construction helps to prevent bowing or twisting.

This frame is primed for paint applications.



FrameSaver® by Endura

No matter how well a home is built, over time water and insects will come in contact with exterior door frames.

FrameSaver® exterior systems will resist rot and reduce costly repairs. Protecting the base of the exterior frame is the idea behind the patented FrameSaver technology.

Endura's revolutionary wood composite material is so resistant to rot and insect damage that this frame comes with a guarantee for life – FrameSaver's transferable Lifetime Warranty.



Solid Hemlock Frames

For the beauty of wood, we offer a solid Hemlock door frame for staining.

Choose any of our PrismaGuard™ stain colors and match the appearance of our factory finished stained Therma-Tru Classic-Craft and Fiber-Classic doors.



Full Composite

This solid, low-maintenance option is durable and resistant to moisture, rot and insects. Test results show very little warping, expansion and splitting when installed properly.

Made from wood fiber, wood plastic composites behave like real wood when manipulated. These woodgrain textured or smooth frame components can be machined, stained or painted.

This 100% recyclable product is a cost effective, low-maintenance alternative to solid wood exterior door frames.



Aluminum Clad Frames

These 16 Gauge extruded aluminum clad over treated wood substrate frames include a 4Ever Composite Base.

The 4Ever Composite primed jamb is rot-proof, mold-proof, insect-proof, resists water saturation and is stronger than wood.

We offer three color choices that match your new or existing vinyl or wood clad windows.





Finished for Lasting Beauty

- 1 It starts with the realistic wood grains and deep embossments of a Therma-Tru® door.
- 2 A base coat provides an even, consistent color across the surface of the door.
- 3 A wiping stain enhances the base coat to reflect the natural beauty of wood.
- 4 A durable topcoat enhances the color while protecting against scratches and color fading.
- 5 A second application of the topcoat provides added durability.



10YEAR
LIMITED
WARRANTY

10-Year Warranty


























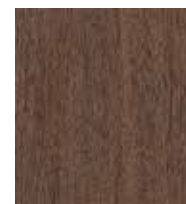





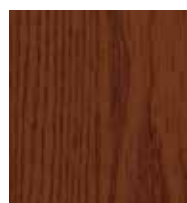

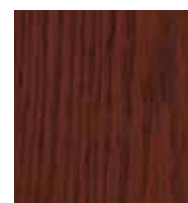


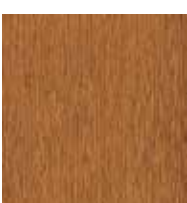
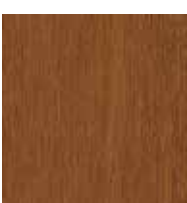
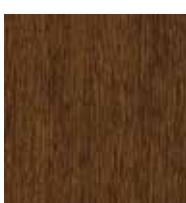
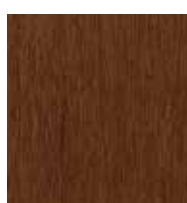
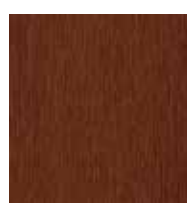




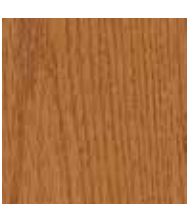

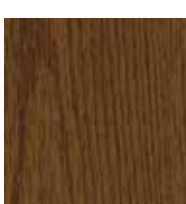




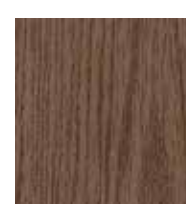
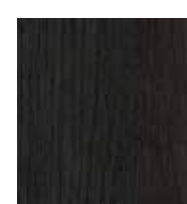


Durable Topcoat



Professional Application

Stain Options

	Wildflower Honey	Rustic Clay	Barley	New Earth	Autumn Harvest	Redwood	Mulberry	Driftwood	Raven
Classic-Craft American Style Collection									
Classic-Craft Mahogany Collection									
Classic-Craft Rustic Collection									
Classic-Craft Oak Collection									
Fiber-Classic Mahogany Collection									
Fiber-Classic Oak Collection									

Note: Finish colors may vary from an actual application due to fluctuations in finishing or printing. See your Therma-Tru seller for details on the PrismaGuard warranty and exclusions.
Left Page: Classic-Craft American Style Collection, Low-E Glass with SDLs, Door – CCA230, Sidelites – CCA210SL

Paint Options



We understand the environmental demands of our Coastal regions. Only the most superior finishing system will endure and provide long lasting beauty.

PROUDLY FINISHED WITH
SHERWIN-WILLIAMS®

Our Pacific Northwest inspired Alliance ProCoat Paint Collection utilizes the highest quality Sherwin-Williams exterior paints.

Choose your perfect color from our Alliance ProCoat Collection or pick any other Sherwin-Williams paint color, just provide us with the Sherwin-Williams (SW) paint number.

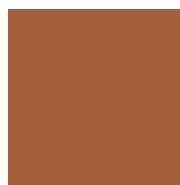
All woodgrain textured doors are available with Stain on one side and Paint on the other. This allows the entry system to complement the exterior as well as the interior of your home design.



SW 9109
Natural Linen



SW 6107
Nomadic Desert



SW 6356
Copper Mountain



SW 6335
Fired Brick



SW 7592
Crabby Apple



SW 7617
Mediterranean



SW 7620
Seaworthy



SW 6244
Naval



SW 6178
Clary Sage



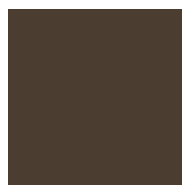
SW 6186
Dried Thyme



SW 2847 Roycroft
Bottle Green



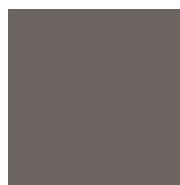
SW 6069
French Roast



SW 9183
Dark Clove



SW 7673
Pewter Cast



SW 6005
Folkstone



SW 7048
Urbane Bronze



SW 6902
Decisive Yellow



SW 6887
Navel



SW 6594
Poinsettia



SW 6552
Dewberry



SW 6942
Splashy



SW 9032
Stay in Lime



SW 7005
Pure White



SW 6258
Tricorn Black

Therma-Tru® Door Systems

Independent Laboratory Performance Testing

At the time of manufacture, Therma-Tru exterior door systems (properly assembled with all genuine Therma-Tru components) have been tested under one or more of the following performance specifications: structural load, uniform load deflection, vertical load resistance, air infiltration, water penetration resistance, forced entry resistance, operating forces, force to latch, deglazing resistance, operating cycle performance, impact resistance, sound transmission, thermal performance and solar heat gain performance. Therma-Tru exterior door systems conform to the applicable Performance Standards / Test Methods that may include ANSI/AAMA/NWWDA 101/I.S.2, AAMA/WDMA 101/I.S.2/NAFS, AAMA/WDMA/CSA 101/I.S.2-A440, ASTM E330, ASTM E547, ASTM E283, ASTM E 331, ANSI/BHMA A156.2, AAMA 1304, AAMA 920, AAMA 925, ASTM E2068, ASTM F842, ASTM E987, ASTM E1300, ASTM E90, ASTM E413, ASTM E1332, ASTM E1886, ASTM E1996, PA/TAS 201, PA/TAS 202, PA/TAS 203, HUD UM89, AAMA 1702.2, 24 CFR 3280, 24 CFR 3282, NFRC 100 and NFRC 200. Refer to www.thermatru.com for design pressure and other performance ratings.

Doors

Recommended Door Overhang – For best performance, all doors should be protected by an overhang. The recommended size is half the distance from the base of the door to the bottom of the overhang. So, as an example, a distance of 10' for this dimension would require an overhang of 5' minimum. For wetter climates, southern or western exposures, and for double doors, the overhang should be the same as the distance from the base of the door to the bottom of the overhang. In this same example, the dimension is 10' so the overhang should be 10'.

For best performance, double doors to be used in areas with severe weather exposure must be installed using entry alcoves or large soffit overhangs to protect entry unit from exposure. Multi-point locking systems are highly recommended for 8'0" and double door applications.

Doorlites

Doorlites are insulated, and exposed panes are tempered. Optional wood grilles available for clear doorlites and transoms.

Inserts – All glass (except flush-glazed styles) shall be bedded with glazing mastic and secured in doors with screws. Therma-Tru's SMC and BTS doorlite frames are available for most styles except where noted. SMC and BTS frames shall resist significant deformation by heat up to 200 degrees Fahrenheit, regardless of paint or stain color or placement behind a storm door.

PVC doorlite frames and dividers must be finished within 30 days of installation. Failure to do so will increase the chance for product damage of the type that is not covered by the warranty. PVC doorlite frames and dividers are not recommended for use behind storm doors or to be painted dark colors, if exposed to direct sunlight.

Decorative Glass & Wrought Iron – Each Therma-Tru decorative glass unit is handcrafted by skilled artisans replicating Old World techniques. Each piece is a unique work of art and many things that would appear to be imperfections (small bubbles, lines and waves within the glass) are normal and are part of the Old World charm.

Condensation occurs naturally in the home, caused by excessive humidity in the air. Often this harmless water vapor can be seen collecting on glass surfaces, such as doorlites. Energy-efficient glass units in Therma-Tru door systems are constructed to keep the glass as warm as possible, reducing condensation build-up. However, there is no such thing as a condensation-free window or doorlite in high-humidity conditions.

NOTE: Glass privacy ratings are determined by the 1/2-lite glass size. As a result, the amount of privacy / glass transparency may be more or less than indicated by the privacy rating, based on the glass design and size of the glass that is inserted into the door, sidelite or transom.

Glass designs may differ from depiction due to the size and hand craftsmanship of glass. See your Therma-Tru seller or visit www.thermatru.com for more details.

Components

Adjustable Security Strike Plate – Proprietary adjustable type, permitting in-out adjustment of door in frame, up to 3/16".

Hinges – Minimum hinge size 4" x 4" x .098".

Ball-bearing hinges are recommended for 8'0" doors, doors using heavy lites (e.g., wrought

iron), all 20-Minute Fire-rated fiberglass doors, Impact-rated doors and glass, and all Classic-Craft doors.

Use of the multi-point locking system is highly recommended for 8'0" and double fiberglass doors. Not recommended for steel doors.

Please be aware that single door units built with public access sills have little resistance to water penetration, and double doors built with these sills have a potential to leak if installed exposed to weather. We recommend that units be installed away from weather under large soffits or overhangs.

Use of a sill pan is recommended.

Fiber-Classic and Smooth-Star dentil shelves are not recommended for placement behind storm doors or to be painted dark colors, if exposed to direct sunlight.

Impact-Rated Products

Impact-rated products must be installed as part of a Therma-Tru door system in compliance with a Therma-Tru product approval. Visit www.thermatru.com for product approvals and full details on WBDR- (Wind-Borne Debris Region) / HVHZ- (High Velocity Hurricane Zone) compliant products. Follow weather and news reports in order to assess severe weather situations and obey local authorities' shelter and evacuation orders. No product guarantees safety for persons or property, nor makes any premises hurricane- or impact-proof.

Fire-Rating Performance Standards

Fire and building codes vary throughout the country and acceptance of products and labels is left to the discretion of the local authorities.

MODIFICATION OF PRODUCTS DESCRIBED IN THIS BROCHURE WHICH CARRY FIRE RATINGS (DOORS AND FRAMES) MAY VOID THE FIRE RATINGS.

Test conducted by Intertek, Warnock-Hersey.

Limited Warranties

Please be aware of the applicable Therma-Tru Limited Warranty which contains important restrictions, disclaimers, exclusions and conditions, as well as the below listed Installation, Finishing & Maintenance documents, related to the Therma-Tru product purchased (e.g., Fiberglass, Steel, Patio Door Systems), all of which can be obtained from your Therma-Tru seller or found in their entirety at www.thermatru.com:

- Therma-Tru. Fiberglass and Steel Door Systems Residential Limited Warranty: Fiberglass – Classic-Craft, Fiber-Classic, Smooth-Star, and Pulse. Door Systems; Steel – Pulse, Profiles, Traditions and Therma-Tru. Fire Door (TR 12-24) Steel Edge Door Systems.
- Therma-Tru. Tru-Defense. Door System Rider to Fiberglass Door Systems Limited Warranty: Classic-Craft, Fiber-Classic, Smooth-Star, and Pulse. Fiberglass Door Systems.
- EnLiten. Flush-Glazed Construction & Installation Rider to Fiberglass Door Systems Limited Warranty for Residential and Multi-Resident Premises: Classic-Craft, Fiber-Classic, and Smooth-Star. Flush-Glazed Fiberglass Door Systems.
- EnLiten. Flush-Glazed Homeowner Rider to Fiberglass Door Systems Limited Warranty for Residential and Multi-Resident Premises: Classic-Craft, Fiber-Classic, and Smooth-Star. Flush-Glazed Fiberglass Door Systems.
- PrismaGuard. Limited Warranty Rider to Fiberglass Door Systems Limited Warranty for Residential and Multi-Resident Premises: Classic-Craft and Fiber-Classic. Door Systems.
- Same-Day. Stain 5-Year Limited Warranty: Same-Day. Stain and Topcoat for Use on Therma-Tru. Fiberglass Door Systems and Fypon. Stainable Polyurethane Products.

Installation, Finishing & Maintenance

Installation, finishing and maintenance must be performed according to Therma-Tru's recommendations to comply with warranty requirements. Obtain a copy of the following documents outlining recommendations from your Therma-Tru seller or find them in their entirety at www.thermatru.com:

- Installation Instructions
- Therma-Tru Fiberglass and Steel Door Systems Recommendations for Proper Finishing and Painting or Staining

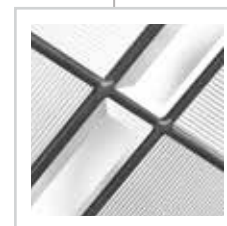
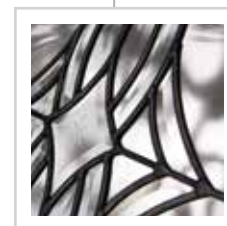
NOTE: Finish colors may vary from an actual application due to fluctuations in finishing or the printing of this catalog. See your Therma-Tru seller or visit www.thermatru.com for more details.

Therma-Tru. Owner's Manual & Warranties

www.thermatru.com/warranty



OPENING OPPORTUNITIES



Alliance Door Products
www.alliancedoorproducts.com

THERMA-TRU
DOORS

Above: Pulse Ari, Axis Glass with Flat Lite Frame, Door – S2AX

Note: See your Therma-Tru seller or visit www.thermatru.com for details on available product sizes and options, limited warranties and exclusions, riders and ENERGY STAR qualified products.

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